TELANGANA STATE MINERAL DEVELOPMENT CORPORATION LIMITED (A State Government Undertaking)



P.O. Devapur Cement Works – 504 218, Dist. Mancherial (T.S) Phone : 91-08736 – 240661, Fax : 91-8736 – 240522 '

Date: 15/09/2020

ORCEM/TSMDC:2020-21: 247

The Member Secretary Telangana State Pollution Control Board Paryavarana Bhavan, A-3 Industrial Estate Sanath Nagar <u>HYDERABAD – 500 018.</u>

Sub: - Submission of Form – V (Environment Statement) of Devapur Limestone Mines of M/s. Telangana State Mineral Development Corporation Ltd, for the year 2019-2020 regarding.

Dear Sir,

We are here with submitting Form – V (Environment Statement-Mines) of Devapur Limestone Mines of M/s. Telangana State Mineral Development Corporation Ltd, Telangana for the year 2019 – 2020.

This is for your kind information and records please.

Thanking you sir,

Yours faithfully, For Devapur Limestone Mine., Of M/s. TSMDC Ltd.,

MINES MANAGER

CC to

Environment Engineer Telangana State Pollution Control Board H.No. 6-2-166/A, I st Floor Subhash Nagar <u>NIZAMABAD-503002</u> Telangana (State)

Regd. & Corpt office : Rear Block, 4th floor, HMWSSB Premises, Khairatabad, Hyderabad – 500 004. Phone : +91-040 – 23393814, 23323153; Fax : +91-40-23393152;E-Mail: <u>tsmdcltd@yahoo.com</u>

Encl.: As above

FORM - V **ENVIRONMENTAL STATEMENT** FOR THE FINANCIAL YEAR 2019-2020

Ву

DEVAPUR LIMESTONE MINES M/s. TSMDC Ltd.

PO: Devapur Cement Works, Kasipet (M), Dist.: Mancherial (Dist) – Telangana - 504218

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| | PART – A | |

| i) Name and address of the owner Occupier of the industry operation or process. | | | |
|---|-------|-----------------------------|---|
| ii) Date of the last environmental audit report submitted | : | 11 th September- | - 2019 |
| iii) Production Capacity | : | 5.3 Million Ton / | year - Lime stone |
| iv) Year of Establishment | : | 1981 | |
| | | PART – B | |
| WATER A | ND RA | W MATERIAL C | ONSUMPTION |
| | | 2018-19 | 2019-2020 |
| i) Total water consumption m ³ /d | ay: | 102.37 | 136.65 |
| 1. Dust suppression:2. Plantation & Greenbelt:3. Domestic: | | 47.31 47.80 7.26 | 61.76 65.04 9.84 |
| | Wate | er consumption pe | er unit of product (KL/MT) |
| - Name of Product | finan | cial year | During the current financial year (2019-2020) |
| Limestone | | 83 KL/MT of lestone | 0.01302 KL / MT of Lime Stone |
| ii) Raw material consumption: | | | |

| During the previous Financial year (2018-2019) During the current Financial year (2019-2020) HSD Lime Stone 0.323 L /MT 0.325 L/MT Explosives Lime Stone 0.096 Kg/MT 0.089 Kg /MT PART - C POLLUTION DISCHARGED TO ENVIRONMENT (Parameters as specified in the consent issued)Pollutants Quantity of Pollutants Discharged (kg/day) Concentrations Of Pollutants in Discharges (mg/L) Percentage of variation from prescribed standards with reasons a) Waste Water - 2019-2020 Units Limits Avg Avg Í PH 6.5-8.5 7.5 7.6 2 Total dissolved solids mg/L 2100 853.2 727.4 3 Total Suspended solids mg/L - 43.0 23.5 5 Biochemical oxygen demand mg/L - 43.0 23.5 5 Biochemical oxygen demand mg/L 5 0.8 0.7 1 Battery Discharge effluent 5 0.8 0.7 1 Battery Discharge effluent 5 0.8 0.7 | Financial year (2018-2019) Financial year (2019-2020) HSD Lime Stone 0.323 L /MT 0.325 L/MT Explosives Lime Stone 0.096 Kg/MT 0.089 Kg /MT PART - C POLLUTION DISCHARGED TO ENVIRONMENT (Parameters as specified in the consent issued)Pollutants Quantity of Pollutants Discharged (kg/day) Concentrations Of Pollutants in Discharges (mg/L) Percentage of variation to prescribed standards v reasons a) Waste Water - 2019-2020 Units Limits Avg Avg No Units Limits Avg Avg 1 PH 6.5-8.5 7.5 7.6 2 Total dissolved solids mg/L 2100 853.2 727.4 3 Total Suspended solids mg/L 200 35.5 25.2 4 Chemical oxygen demand mg/L - 43.0 23.5 5 Biochemical oxygen demand mg/L 5 0.8 0.7 7 Dissolved Phosphates mg/L 5 0.8 0.7 8 Zine mg/L 5 0.8 0.7 <th>Material</th> <th></th> <th>me of oduct </th> <th colspan="5">Consumption of raw material per MT of output Lime Stone</th> | Material | | me of oduct | Consumption of raw material per MT of output Lime Stone | | | | |
|---|--|-------------------|-----------------|--------------------------|---|-------------|----------------|----------------|--|
| HSD Lime Stone 0.323 L /MT 0.325 L/MT Explosives Lime Stone 0.096 Kg/MT 0.089 Kg /MT PART - C POLLUTION DISCHARGED TO ENVIRONMENT (Parameters as specified in the consent issued)Pollutants Quantity of Pollutants in Discharges (mg/L) Percentage of variation from prescribed standards with reasons S. Awaste Water - 2019-2020 S. Units Limits Avg Avg 1 PH 6.5-8.5 7.5 7.6 2 Total dissolved solids mg/L 2100 853.2 727.4 3 Total Suspended solids mg/L - 43.0 23.5 5 Biochemical oxygen demand mg/L - 43.0 23.5 5 Biochemical oxygen demand mg/L 5 0.8 0.7 3 Total Suspended solids mg/L 5 0.8 0.7 4 Chemical oxygen demand mg/L 5 0.8 0.7 6 Oil & Grease mg/L 5 0.8 0.7 7 </td <td>HSD Lime Stone 0.323 L /MT 0.325 L/MT Explosives Lime Stone 0.096 Kg/MT 0.089 Kg /MT PART - C POLLUTION DISCHARGED TO ENVIRONMENT (Parameters as specified in the consent issued)Pollutants Quantity of Pollutants Discharged (kg/day) Concentrations Of Pollutants in Discharges (mg/L) Percentage of variation to reasons S. No Units Limits Avg Avg 1 PH 6.5-8.5 7.5 7.6 2 Total Suspended solids mg/L 2100 853.2 727.4 3 Total Suspended solids mg/L 2 43.0 23.5 5 Biochemical oxygen demand mg/L 10 0.9 0.7 7 Dissolved Phosphates mg/L 5 0.8 0.7 1 Battery Discharge effluent 10 0.9 0.7 1 Oil Separator outlet 5 0.8 0.7</td> <td></td> <td></td> <td></td> <td>Financial</td> <td>year 19)</td> <td colspan="2">Financial year</td> | HSD Lime Stone 0.323 L /MT 0.325 L/MT Explosives Lime Stone 0.096 Kg/MT 0.089 Kg /MT PART - C POLLUTION DISCHARGED TO ENVIRONMENT (Parameters as specified in the consent issued)Pollutants Quantity of Pollutants Discharged (kg/day) Concentrations Of Pollutants in Discharges (mg/L) Percentage of variation to reasons S. No Units Limits Avg Avg 1 PH 6.5-8.5 7.5 7.6 2 Total Suspended solids mg/L 2100 853.2 727.4 3 Total Suspended solids mg/L 2 43.0 23.5 5 Biochemical oxygen demand mg/L 10 0.9 0.7 7 Dissolved Phosphates mg/L 5 0.8 0.7 1 Battery Discharge effluent 10 0.9 0.7 1 Oil Separator outlet 5 0.8 0.7 | | | | Financial | year 19) | Financial year | | |
| PART - C POLLUTION DISCHARGED TO ENVIRONMENT (Parameters as specified in the consent issued)Pollutants Quantity of Pollutants Discharged (kg/day) Concentrations Of Pollutants in Discharges (mg/L) Percentage of variation from prescribed standards with reasons a) Waste Water - 2019-2020 0 1 | PART - C POLLUTION DISCHARGED TO ENVIRONMENT (Parameters as score issued)Pollutants Quantity of Pollutants Concentrations Of Pollutants in Discharges (mg/L) Percentage of variation for prescribed standards vereasons a) Waste Water – 2019-2020 Units Limits Avg Avg S. No Units Limits Avg Avg 1 PH 6.5-8.5 7.5 7.6 2 Total dissolved solids mg/L 2100 853.2 727.4 3 Total Suspended solids mg/L - 43.0 23.5 5 Biochemical oxygen demand mg/L - 43.0 23.5 5 Biochemical oxygen demand mg/L 5 1.2 1.0 8 Zine mg/L 5 0.8 0.7 1 Battery Discharge effluent I Oil Separator outlet | HSD | Lime St | tone | 0.323 L /M | | | 5 L/MT | |
| S. Image: Construction of the constructi | S. Units Limits Avg Avg 1 PH 6.5-8.5 7.5 7.6 2 Total dissolved solids mg/L 2100 853.2 727.4 3 Total Suspended solids mg/L 200 35.5 25.2 4 Chemical oxygen demand mg/L - 43.0 23.5 5 Biochemical oxygen demand mg/L 100 12.5 5.7 6 Oil & Grease mg/L 5 1.2 1.0 8 Zine mg/L 5 0.8 0.7 1 Discolarge effluent 10 0.9 0.7 1 Discolarge effluent 10 0.9 0.7 1 Discolarge effluent 10 0.9 0.7 3 Total Suspended solids mg/L 5 0.8 0.7 1 Discolved Phosphates mg/L 100 0.9 0.7 1 Discolved Phosphates mg/L 5 0.8 0.7 1 Discolarge effluent 10 0 | Explosiv | es Lime St | one | 0.096 Kg/N | 1T | 0.089 |) Kg /MT | |
| Specified in the consent issued)Pollutants Pollutants Of Pollutants in Discharges (mg/L) prescribed standards with reasons a) Waste Water – 2019-2020 Units Limits Avg Avg S. No Units Limits Avg Avg 1 PH 6.5-8.5 7.5 7.6 2 Total dissolved solids mg/L 2100 853.2 727.4 3 Total Suspended solids mg/L 200 35.5 25.2 4 Chemical oxygen demand mg/L - 43.0 23.5 5 Biochemical oxygen demand mg/L 100 12.5 5.7 6 Oil & Grease mg/L 10 0.9 0.7 7 Dissolved Phosphates mg/L 5 1.2 1.0 8 Zine mg/L 5 0.8 0.7 I Battery Discharge effluent II Oil Separator outlet 5 0.8 0.7 | Specified in the consent issued)Pollutants Pollutants Discharged (kg/day) Of Pollutants in Discharges (mg/L) prescribed standards v reasons a) Waste Water – 2019-2020 Units Limits Avg Avg S. No Units Limits Avg Avg 1 PH 6.5-8.5 7.5 7.6 2 Total dissolved solids mg/L 2100 853.2 727.4 3 Total Suspended solids mg/L 200 35.5 25.2 4 Chemical oxygen demand mg/L - 43.0 23.5 5 Biochemical oxygen demand mg/L 10 0.9 0.7 7 Dissolved Phosphates mg/L 5 1.2 1.0 8 Zine mg/L 5 0.8 0.7 I Battery Discharge effluent II Oil Separator outlet 0il Separator outlet | | | POLLUTION DIS | | | IRONMENT | | |
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| NoUnitsLimitsAvgAvg1PH6.5-8.57.57.62Total dissolved solidsmg/L2100853.2727.43Total Suspended solidsmg/L20035.525.24Chemical oxygen demandmg/L-43.023.55Biochemical oxygen demandmg/L10012.55.76Oil & Greasemg/L100.90.77Dissolved Phosphatesmg/L51.21.08Zinemg/L50.80.7IBattery Discharge effluentIOil Separator outletI | NoUnitsLimitsAvgAvgIIIIIIII1PH6.5-8.57.57.62Total dissolved solidsmg/L2100853.2727.43Total Suspended solidsmg/L20035.525.24Chemical oxygen demandmg/L-43.023.55Biochemical oxygen demandmg/L10012.55.76Oil & Greasemg/L100.90.77Dissolved Phosphatesmg/L51.21.08Zinemg/L50.80.7IBattery Discharge effluentIOil Separator outlet50.8 | - | | 019-2020 | | | | | |
| Image: New Sector of the sec | Image: New Sector of Constraints of | | | | Units | Limits | Avg | Avg | |
| 2Total dissolved solidsmg/L2100853.2727.43Total Suspended solidsmg/L20035.525.24Chemical oxygen demandmg/L-43.023.55Biochemical oxygen demandmg/L10012.55.76Oil & Greasemg/L100.90.77Dissolved Phosphatesmg/L51.21.08Zinemg/L50.80.7IBattery Discharge effluentIOil Separator outlet5 | 2Total dissolved solidsmg/L2100853.2727.43Total Suspended solidsmg/L20035.525.24Chemical oxygen demandmg/L-43.023.55Biochemical oxygen demandmg/L10012.55.76Oil & Greasemg/L100.90.77Dissolved Phosphatesmg/L51.21.08Zinemg/L50.80.7IBattery Discharge effluentIOil Separator outlet0 | | | | | | 1 | 11 | |
| 3Total Suspended solidsmg/L20035.525.24Chemical oxygen demandmg/L-43.023.55Biochemical oxygen demandmg/L10012.55.76Oil & Greasemg/L100.90.77Dissolved Phosphatesmg/L51.21.08Zinemg/L50.80.7IBattery Discharge effluentIOil Separator outlet000000000000000000000000000000000 | 3Total Suspended solidsmg/L20035.525.24Chemical oxygen demandmg/L-43.023.55Biochemical oxygen demandmg/L10012.55.76Oil & Greasemg/L100.90.77Dissolved Phosphatesmg/L51.21.08Zinemg/L50.80.7IBattery Discharge effluentIOil Separator outlet0 | 1 | L PH | PH | | 6.5-8.5 | 7.5 | 7.6 | |
| 4Chemical oxygen demandmg/L-43.023.55Biochemical oxygen demandmg/L10012.55.76Oil & Greasemg/L100.90.77Dissolved Phosphatesmg/L51.21.08Zinemg/L50.80.7IBattery Discharge effluentIOil Separator outletI | 4Chemical oxygen demandmg/L-43.023.55Biochemical oxygen demandmg/L10012.55.76Oil & Greasemg/L100.90.77Dissolved Phosphatesmg/L51.21.08Zinemg/L50.80.7IBattery Discharge effluentIOil Separator outletI | 2 | 2 Total dissol | ved solids | mg/L | 2100 | 853.2 | 727.4 | |
| 5Biochemical oxygen demandmg/L10012.55.76Oil & Greasemg/L100.90.77Dissolved Phosphatesmg/L51.21.08Zinemg/L50.80.7IBattery Discharge effluentIIOil Separator outlet000000000000000000000000000000000 | 5Biochemical oxygen demandmg/L10012.55.76Oil & Greasemg/L100.90.77Dissolved Phosphatesmg/L51.21.08Zinemg/L50.80.7IBattery Discharge effluentIOil Separator outlet000000000000000000000000000000000 | 3 | 3 Total Suspe | nded solids | mg/L | 200 | 35.5 | 25.2 | |
| 5Biochemical oxygen demandmg/L10012.55.76Oil & Greasemg/L100.90.77Dissolved Phosphatesmg/L51.21.08Zinemg/L50.80.7IBattery Discharge effluentIIOil Separator outletII | 5Biochemical oxygen demandmg/L10012.55.76Oil & Greasemg/L100.90.77Dissolved Phosphatesmg/L51.21.08Zinemg/L50.80.7IBattery Discharge effluentIOil Separator outletI | 2 | 1 Chemical ox | xygen demand | mg/L | - | 43.0 | 23.5 | |
| 7Dissolved Phosphatesmg/L51.21.08Zinemg/L50.80.7IBattery Discharge effluentIIOil Separator outlet | 7Dissolved Phosphatesmg/L51.21.08Zinemg/L50.80.7IBattery Discharge effluentIIOil Separator outlet | 5 | 5 Biochemica | l oxygen demand | - | 100 | 12.5 | 5.7 | |
| 8Zinemg/L50.80.7IBattery Discharge effluentIIOil Separator outlet | 8Zinemg/L50.80.7IBattery Discharge effluentIIOil Separator outlet | E | 5 Oil & Greas | | | 10 | 0.9 | 0.7 | |
| I Battery Discharge effluent II Oil Separator outlet | I Battery Discharge effluent II Oil Separator outlet | 7 | 7 Dissolved P | | | 5 | 1.2 | 1.0 | |
| II Oil Separator outlet | II Oil Separator outlet | 8 | 3 Zine | | - | 5 | 0.8 | 0.7 | |
| | | | | | fluent | | | | |
| b) Air | b) Air | | | Oil Separator outlet | | | | | |
| | | b) Air | | | | | | | |

| Em | ission Valu | ies Averag | je are in μn | n/m3- (2019-20 | 020) | |
|---------------------------|------------------|----------------------------|---|-----------------|----------------|-----------------------------|
| Location Name | PM-10 | PM-2.5 | SO ₂ | NO _X | Lead (Pb) | Carbon monoxid e (Co) |
| Devapur Village | 63.8 | 23.8 | 11.1 | 21.3 | 0.1 | BDL |
| Devapur Forest Area | 45.9 | 16.5 | 7.3 | 16.6 | 0.1 | BDL |
| Gatlarapalli Village | 51.3 | 17.9 | 8.3 | 17.4 | 0.0 | BDL |
| Maddimadugu Check post | 63.5 | 24.8 | 11.4 | 22.6 | 0.1 | BDL |
| Loading Point | 73.6 | 26.8 | 10.2 | 22.7 | 0.1 | BDL |
| Unloading Area | 76.1 | 28.2 | 11.8 | 23.6 | 0.1 | BDL |
| Drilling Area | 71.2 | 25.9 | 8.9 | 19.3 | 0.1 | BDL |
| Haulage Road | 66.6 | 23.3 | 11.5 | 23.3 | 0.1 | BDL |
| Location Name | Ammonia (NH₃) | Ozone (O ₃) | Benzene (C ₆ H ₆) | Arsenic (As) | Nickel (Ni) | Benzo pyrene (Bap) |
| Devapur Village | BDL | 7 | <0.02 | ND | ND | ND |
| Devapur Forest Area | BDL | 4.3 | <0.02 | ND | ND | ND |
| Gatlarapalli Village | BDL | 4.9 | <0.02 | ND | ND | ND |
| Maddimadugu Check post | BDL | 8.6 | <0.02 | ND | ND | ND |
| Loading Point | BDL | 6.8 | <0.02 | ND | ND | ND |
| Unloading Area | BDL | 10.3 | <0.02 | ND | ND | ND |
| Drilling Area | BDL | 7.2 | <0.02 | ND | ND | ND |
| Haulage Road | BDL | 9.6 | <0.02 | ND | ND | ND |

| | Pollutant | Pollutants in | Concentrations | Percentage of |
|-------------|-----------|---------------|------------------|----------------|
| Stack | | Emissions | Of Pollutants in | variation from |
| Attached to | | discharged | Emissions | prescribed |
| Allacheu lo | | (kg/day) | (mg/Nm^3) | standards with |
| | | 2018-2019 | 2019-2020 | reasons |
| Crusher | SPM | 46.58 | 24.33 | -78.84% |

| PART – D | | | | | | | |
|--|--|---|--|--|--|--|--|
| HAZARDOUS WASTE | | | | | | | |
| (As specified under hazardous w | | | | | | | |
| | Total Qu | antity per Year | | | | | |
| Hazardous wastes | During the previous Financial year (2018-2019) | During the current Financial year (2019-2020) | | | | | |
| a) From Process i) Used Oil 8200 Liters 5200 Liters | | | | | | | |
| b) From Pollution control facilities | s Nil | Nil | | | | | |
| | PART - E | | | | | | |
| | SOLID WASTES | | | | | | |
| | Τι | otal quantity | | | | | |
| S.No Solids Waste | During the previous Financial year (2018-2019) | During the current Financial year (2019-2020) | | | | | |
| (a) From Process Top soil generating 4341 NIL in mining operation | | | | | | | |
| (b) From Pollution Control Fa (c) 1. Quantity recycled or re- 2. Sold 3. Disposed | 5 | -NA- 418647 Nil 667953 Ton | | | | | |

PART - F

Please specify the characteristics (in terms of concentration and quantum) of Hazardous as well as solid wastes and indicates disposal practice adopted for both these categories of wastes.

Hazardous waste generated during maintenance of HEMM used for mining operation is in the form of used oil and old batteries. Used oil thus generated is being disposed off to CPCB authorized recyclers only. Old batteries are disposed off on buy back basis.

Solid waste as top soil generated during mining operation is directly used in greenbelt developments. Other overburden and waste rock generated during mining operation is used for backfilling of mined out area for carrying out reclamation and rehabilitation.

| S. No. | Year | Reclamation & Rehabilitation in Ha | | | | |
|--------|---------|------------------------------------|---------------|--|--|--|
| | | By Backfilling | Ву | | | |
| | | | Afforestation | | | |
| 1 | 2018-19 | 0.95 | 1.03 | | | |
| 2 | 2019-20 | 1.513 | 0.94 | | | |

PART – G

Impact of the pollution abatement measures taken on conservation of natural resources and on the cost of production

Low grade limestone and sub-grade limestone mineral is used in the manufacturing process thus conserving the natural resources. Reclamation of mined out area and development of water storage reservoirs is done to facilitate increase in water regime in mined out areas.

PART - H

Additional investment for environmental protection including abatement of pollution.

Rs. **95.08 Lakhs** (Rupees Ninety Five Lakh and Eight Thousand only) was spent towards environmental monitoring and its protection expenses.

| S.NO. | NATURE OF WORK | YE | AR | REMARKS |
|-------|---|---------|---------|--|
| | | 2018-19 | 2019-20 | |
| 1 | Water Sprinkling on Haulage roads | 23.76 | 30.97 | Water Sprinkling by Water Tanker |
| 2 | Air, Water & Noise monitoring | 7.14 | 12.24 | Sampling in Core and Buffer Zones |
| 3 | Electricity charges for Pumps | 8.52 | 14.90 | For Bore Wells and Booster Pumps |
| 4 | Maintenance of Gardens near Mines office & Garage | 12.49 | 11.43 | Labour Charges |
| 5 | Maintenance & watering of Plantation in Mines and along roads | 16.17 | 17.51 | Water Tanker Charges |
| 6 | Civil and maintenance charges | 2.27 | 3.74 | Repair / laying of new Pipe line and maintenance of garden. Cost of Pipes, |
| 7 | Plantation Expenses as per State Govt guidelines under Haritha-Haram Program. | 7.65 | 4.28 | Bag filters, operation and maintenance cost. |
| | | 78.03 | 95.08 | |
| | | | L | |

PART – I

Any other particulars in respect of environment protection and abatement of pollution.

In Devapur limestone mine, so far total plantation of **48182** saplings was carried out covering an area of **53.935** ha. In the year 2020-21 as per mining plan we have planned to plant **830 nos. of saplings**. Forming pits, retaining tanks and bunds in the mining area, improve water resources. Water harvesting pits were dug in the adjoining area. For noise pollution control Non electric delay detonators are used. Over and above greenbelt is developed along the boundary of mine area for reducing the impact of noise due to mining activity on the surrounding Environment. Regular water sprinkling is done at mine face and haulage roads to suppress dust. Conservation of resources is done as per the approved mining plan.

1. Year wise plantation details till 2018-19 and accordingly area covered are given in following table–

| Year | Area in Ha | Plantation in Numbers |
|---------------|------------|--------------------------|
| Up to 2018-19 | 1.03 | 2350 |
| 2019-20 | 0.94 | 1230 |

World Environment Day Celebrations -2020

World Environment Day 2020 was celebrated at Orient Cement Limited, Devapur in a befitting manner. Theme for World Environment day was: "**Bio Diversity**". In view of COVID – 19 pandemic, The World Environment Day 2020 program was organized in a safe and simple manner. It was started with speech on Environment and Biodiversity by **President** (Manufacturing) and

Sr. Vice President (Works), prize distribution to online quiz winners and further participated in the plantation at the specified location in the Mines.

WORLD ENVIRONMENT DAY - 2020 CELEBRATION



Welcome Address by Head (EHS)



Plantation by President (Manufacturing)



Speech by President (Manufacturing)



Plantation by Sr. VP (Works)

WORLD WATER DAY - 2020 CELEBRATIONS

World Water Day – 2020 has been celebrated in benefitted manner. We have organized awareness sessions among employees and colony people.



Awareness Program among Employees



CSR Activities:

| S.No. | Activity | Rs. In Lacs | Detailed expenditure of Activity |
|-------|----------------------------------|-------------|---|
| 1. | RO Water supply to villagers; | 4.31 | RO Water supply - Rs. 0.75 Lacs |
| | Water harvesting pits in nearby | | Making Water pits in 6 Nos Village near |
| | villages; | | plant - Rs. 3.34 Lacs |
| | 8, | | Making Harvesting pits in Peddagudam at |
| | | | Devapur Village - Rs. 0.22 Lac |
| 2. | Regular medical checkup of | 1.19 | Contract workmen - 133 nos & |
| | mine employees | | Management & Wage board - 66 nos; |
| | 1 7 | | Total 199 nos @ Rs. 600/- per person. |
| 3. | To conduct health checkup | 98.37 | Medical expensess at Dispensary - Rs. |
| | camps for villagers, expensess | | 86.11 Lac |
| | for sulabh shouchalaya, | | Maint. Of Sulabh Complex - Rs. 2.22 Lac |
| | dispensary expensess | | [Sulabh complex - 10000 Nos (5000 |
| | 1 7 1 | | trucks movement in a year * 2 persons)]; |
| | | | Ambulance service - Rs. 10.04 Lacs |
| 4. | Classess conducted for skill | 1.22 | Details received from Manohara Malem, |
| | development and vocaional | | VT Officer - 130 beneficiaries |
| | training | | |
| 5. | School running expensess, | 374.32 | School Running Expenses - Rs. 367.95 |
| | repairing & providing facilities | | Lac |
| | to nearby govt. schools | | Const at asrama girls school at devapur |
| | | | village - Rs. 1.48 Lac |
| | | | Making flooring work in front of |
| | | | Varandah at MPPS High school Devapur - |
| | | | Rs. 2.13 Lac |
| | | | Snacks for ashram & zpss school children |
| | | | - Rs. 0.01 Lac |
| | | | Flooring work school at maddimada |
| | | | village - Rs. 0.89 Lac |
| | | | Painting work primery sch at maddimada |
| | | | village - Rs. 0.11 Lac |
| | | | Const at tribal walfare primery school- |
| | | | devapur - Rs. 0.62 Lac |
| | | | Const at flooring & window mess primery |
| | | | school-devapur - Rs. 1.13 Lac |
| 6. | Community devleopment of | 13.78 | Community development at gatrapalle |
| | surrounding villages & | | village - Rs. 0.44 Lac |
| | recreation activities | | Const at dhyan kendra at eppalagudam |
| | | | village - Rs. 0.08 Lac |
| | | 1 | Making of dhyankendra - |
| | | | |
| | | | peddapur, Thati, Thunga gudam village - |
| | | | peddapur,Thati,Thunga gudam village - Rs. 4.29 Lac |
| | | | peddapur, Thati, Thunga gudam village - |
| | | | peddapur, Thati, Thunga gudam village - Rs. 4.29 Lac Making pathway and slab work dhyankendra at Maddimada - Rs. 3.20 Lac |
| | | | peddapur, Thati, Thunga gudam village - Rs. 4.29 Lac Making pathway and slab work dhyankendra at Maddimada - Rs. 3.20 Lac Const & Painting at dhyan kendra at |
| | | | peddapur, Thati, Thunga gudam village - Rs. 4.29 Lac Making pathway and slab work dhyankendra at Maddimada - Rs. 3.20 Lac |

| 8. ESI hospital rent & repairs; 65.90 ESI hospital maint Rs. 1.80 Lac |
|---|
|---|

1. INTRODUCTION

M/s. Devapur Lime Stone Mine is catering lime stone for cement plant of **M/s. Orient Cement Ltd.** The present production capacity is 5.3 million tonnes per annum. The mine is located at Devapur (V), Kasipet (M), Manchiral (Dist). of Telangana State.

2. LOCATION

The Devapur Limestone mine is situated in Kasipet mandal, Manchiral district of Telangana State. The mine area is located in the Rally reserve forest, Luxettepet Range, Mancherial Division of Telangana State Forest. The area is located between Latitude 19° 00'15" to 19° 03'16" N and Longitude 79° 18' 30" to 79° 21' 44" E.

The nearest airport is Hyderabad, which is about 300 km away. The nearest railway stations are Mandamarri and Bellampalli towns which are located on the South Central Railway between Kazipet and Ballarshah stations. There is a private siding for the transport of cement wholly owned by the Cement Company joining the above main line at Mandamarri. This is solely used for transport of cement and clinker. The mine area is 17 km away from the state highway between Mancherial and Bellampalli. Bellampalli town is at a distance of 22 km and Mancherial Distant place is at a distance of 35 km from the mine area.

3. MINING PROCESS

Devapur limestone mine is operated by the method of mechanized open cast mining. The operations are conducted as per the mining plan approved by IBM. The operations involved are:

- i) Drilling of deep blast holes of 150 mm dia using DTH drill machines with matching capacity air compressors. The spacing and burden is 8m and 5m respectively.
- ii) Blasting the holes using slurry explosives and ammonium nitrate-fuel oil mixture.
- iii) The blasted material is loaded into dumpers using excavators.
- iv) The dumpers shall be hauled to the crushing plant located near the pit top. After crushing, the material shall be conveyed to the stockpile in the factory using a belt conveyor (1700 m long and 1 m wide).

B.C soil that covers the limestone deposit is dozed off and separately stacked for afforestation purposes in the worked out top bench around ultimate pit limit and mine avenue roads. This soil is occurring at some places only and is thin. A list of mining machinery used at Devapur Limestone Mine is furnished in below table.

| Description of Equipment | Rated Capacit y | Engine Capacity | Current deployme nt (No) | Capacity for 3 Shifts (tons) | Requirement /Adequacy |
|---|---|--------------------------------------|--------------------------------|------------------------------------|---|
| | | Maj | _ or Equipmen | t | |
| 1) Drilling Machine a) Ingersol | 115 mm dia | 180 HP | 1 | 100 m | Current deployment is quite adequate for the planned |
| Rand 4" b) HRB 150 & | 150 mm | 216 HP | 1 | 120 m | capacity. |
| IBH10 with Air Compressors c) CP Ravathi | dia 150 mm dia | 320 HP | 1 | 200 m | |
| 2) Excavator for Loading Hydraulic Excavator T/Hitachi-350 T/Hitachi-370 Kobelco- 350, Kobelco- 380 | 1.7 cu.mbucketcapacity2 cu.mbucketcapacity | 250 HP 270 HP 270 HP 280 HP | 2 1 2 2 | 20000 TPD | Existing excavators are adequate to handle the limestone, waste and the sub grade material (including 2 Nos stand by) |
| 3) Tippers 17 tonner capacity /trip /vehicle | 17 T capacity | 165 HP | 28 | 20000TPD | Present deployment 24 Tippers are adequate (excluding 4 Tippers stand by). |
| 4) Vibro Ripper | 30 MT | 250 HP | 1 | 100 TPH | Adequate |
| 5) Rock breaker | Attachm ent with 210 Excavato r | 168 HP | 1 | 40 TPH | Adequate |
| 6) Road Compactor | L & T Make | 102 HP | 1 | | Adequate |
| 7) Dozer | BEML- D155 | 324 HP | 2 | 1350 TPH | Adequate |
| | | | | | |

| Other Equipment | | | | | | | |
|---------------------------------|---|--------------------------|-------------|---|-------------------------------------|--|--|
| 1.Mobile Lighting Tower | In each tower having 5no ,MH light fitting | 400 Watts | 21 | Total connected capacity 42000 watts | Adequate | | |
| 2. Fixed Lighting Tower | In each tower having 6 no of 2, MH light fitting | 400 Watts | 2 | Total connected capacity960 watts | Adequate | | |
| 3. Mobile Maintenance Van | 12 Ton 3 Ton 2 Ton | 108 HP 75 HP 46 HP | 1 1 1 | | Adequate | | |
| 4. Water tanker | 12 KL | 114 HP | 3 | | Adequate | | |
| 5. De - Watering Pump | 100 HP | 100 HP | 6 | | Adequate (including 3 Nos stand by) | | |
| 6. Jeeps | Bolero jeep and camper | 46 HP | 4 | | Adequate | | |
| 7. Explosive Van | 3 Ton 6 Ton | 23.3 HP 67.5 HP | 1 1 | | Adequate | | |

4. WATER ENVIRONMENT

Atmospheric precipitation in the form of rain is the only source for both surface water and ground water in the mining area. Presently, no groundwater is drawl, all the water quantity required for mines for dust suppression, green belt development etc is being met from mines rain water harvesting sump. Water quality testing is carried out with the help of MOEF certified third party laboratory on quarterly basis. Water levels are being recorded in two open wells of buffer zone and two piezometers are constructed in mines area as per recommendations of Central Ground Water Board (CGWB). The water quality data is presented in below tables.

The data thus collected for water quality shows that all the samples meet the standards prescribed by statutory authorities.

| AVERAGE VALUES OF WATER ANALTSIS 2019-2020 | | | | | | | | | |
|--|-------|-------|-------|--------|--------|--------|------|-------|--------|
| Locations | 1 | | | 2 | | | 3 | | |
| Locations | Min | Max | Avg | Min | Max | Avg | Min | Max | Avg |
| Colour (Hazen units) | 4 | 6 | 4.75 | 2 | 4 | 3.3 | <01 | <01 | <01 |
| Turbidity (NTU) | 8.2 | 9.2 | 8.7 | 2.7 | 2.9 | 2.8 | 0.3 | 0.5 | 0.4 |
| рН | 7.42 | 7.61 | 7.5 | 7.14 | 7.5 | 7.3 | 7.36 | 7.66 | 7.5 |
| E.C. (Micromhos/cm) | 817 | 935 | 880.5 | 989 | 1075 | 1026.8 | 1078 | 1260 | 1174.8 |
| Total dissolved solids | 509 | 582 | 548.3 | 608 | 661 | 631.3 | 637 | 744 | 693.8 |
| Phenolphthalein alkalinity as CaCo ₃ | 0 | 0 | 0 | 0 | 0 | 0.0 | 0 | 0 | 0.0 |
| Methyl orange alkalinity as CaCo ₃ | 311 | 356 | 335.3 | 284 | 309 | 295.0 | 250 | 292 | 272.5 |
| Total hardness as CaCo ₃ | 312 | 357 | 336.3 | 372 | 404 | 386.0 | 312 | 365 | 340.0 |
| Calcium as Ca | 76 | 87 | 82.0 | 110 | 120 | 114.3 | 81 | 95 | 88.5 |
| Magnesium as Mg | 29.65 | 34.05 | 31.9 | 23.57 | 25.18 | 24.3 | 26.6 | 30.39 | 28.6 |
| Sodium as Na | 60 | 68 | 64.3 | 59 | 64 | 61.3 | 102 | 119 | 111.0 |
| Potassium as K | 2.66 | 3.05 | 2.9 | 2.33 | 2.53 | 2.4 | 3.43 | 4.01 | 3.7 |
| Chloride as Cl | 63 | 72 | 67.8 | 105 | 114 | 109.0 | 154 | 180 | 167.8 |
| Sulphate as So ₄ | 46 | 53 | 49.8 | 52 | 57 | 54.3 | 56 | 66 | 61.3 |
| Nitrate as NO ₃ | 17 | 19 | 18.0 | 20 | 22 | 21.0 | 20 | 24 | 22.3 |
| Carbonates as CaCO ₃ | 0 | 0 | 0.0 | 0 | 0 | 0.0 | 0 | 0 | 0.0 |
| Bicarbonates as CaCO ₃ | 380 | 435 | 409.5 | 346 | 376 | 359.3 | 305 | 356 | 332.0 |
| Residual Chlorine | 0.14 | 0.16 | 0.2 | 0.44 | 0.48 | 0.5 | 0 | 0.04 | 0.0 |
| Copper as Cu | 0.06 | 0.08 | 0.1 | < 0.01 | < 0.01 | < 0.01 | 0.02 | 0.04 | 0.0 |
| Manganese as Mn | 0.04 | 0.06 | 0.0 | < 0.01 | < 0.01 | < 0.01 | 0.07 | 0.09 | 0.1 |
| Iron as Fe | 0.28 | 0.35 | 0.3 | 0.19 | 0.24 | 0.2 | 0.19 | 0.24 | 0.2 |
| Fluoride as F | 0.76 | 0.87 | 0.8 | 0.7 | 0.85 | 0.8 | 0.51 | 0.58 | 0.5 |

AVERAGE VALUES OF WATER ANALYSIS 2019-2020

1. Open well (Near Devapur Vagu)

2. Open well (Devapur Village)

3. Bore well Water(Maddimadugu)

Note: All the values except pH, E.C, Turbidity & colour are expressed in mg/L.

| AVERAGE VALUES OF WATER ANALYSIS 2019-2020 | | | | | | | | | |
|--|--------|--------|--------|--------|--------|--------|-------|-------|--------|
| Locations | 4 | | | 5 | | | 6 | | |
| | Min | Max | Avg | Min | Max | Avg | Min | Max | Avg |
| Colour (Hazen units) | 4 | 6 | 3.5 | 0 | 0 | 0.0 | <01 | <01 | <01 |
| Turbidity (NTU) | 8.2 | 9.2 | 0.5 | 0 | 0 | 0.0 | 0.3 | 0.5 | 0.4 |
| рН | 7.4 | 7.6 | 7.4 | 7.38 | 7.52 | 7.5 | 7.38 | 7.56 | 7.5 |
| E.C. (Micromhos/cm) | 817.0 | 935.0 | 1254.0 | 185 | 216 | 200.5 | 1097 | 1296 | 1210.8 |
| Total dissolved solids | 509.0 | 582.0 | 770.0 | 100 | 117 | 108.5 | 649 | 766 | 716.0 |
| Phenolphthalein alkalinity as CaCo ₃ | 0.0 | 0.0 | 0.0 | 0 | 0 | 0.0 | 0 | 0 | 0.0 |
| Methyl orange alkalinity as CaCo ₃ | 311.0 | 356.0 | 161.5 | 33 | 60 | 46.0 | 350 | 413 | 386.0 |
| Total hardness as CaCo ₃ | 312.0 | 357.0 | 464.3 | 70 | 82 | 76.0 | 386 | 457 | 426.8 |
| Calcium as Ca | 76.0 | 87.0 | 136.3 | 17 | 21 | 19.3 | 122 | 145 | 135.3 |
| Magnesium as Mg | 29.7 | 34.1 | 30.0 | 6.3 | 6.74 | 6.6 | 19.68 | 22.99 | 21.6 |
| Sodium as Na | 60.0 | 68.0 | 59.5 | 11 | 13 | 12.0 | 41 | 49 | 45.8 |
| Potassium as K | 2.7 | 3.1 | 2.6 | 0.54 | 0.64 | 0.6 | 1.21 | 1.44 | 1.3 |
| Chloride as Cl | 63.0 | 72.0 | 213.0 | 18 | 21 | 19.5 | 67 | 79 | 74.0 |
| Sulphate as So ₄ | 46.0 | 53.0 | 213.5 | 15 | 17 | 16.0 | 58 | 68 | 63.8 |
| Nitrate as NO ₃ | 17.0 | 19.0 | 14.2 | 4.19 | 4.91 | 4.6 | 28 | 33 | 30.8 |
| Carbonates as CaCO ₃ | 0.0 | 0.0 | 0.0 | 0 | 0 | 0.0 | 0 | 0 | 0.0 |
| Bicarbonates as CaCO ₃ | 380.0 | 435.0 | 197.0 | 62 | 73 | 67.5 | 428 | 550 | 483.3 |
| Residual Chlorine | 0.1 | 0.2 | 0.0 | 0 | 0 | 0.0 | 0 | 0 | 0.0 |
| Copper as Cu | 0.1 | 0.1 | 0.1 | < 0.01 | < 0.01 | < 0.05 | 0.04 | 0.07 | 0.1 |
| Manganese as Mn | < 0.01 | < 0.01 | < 0.01 | < 0.01 | < 0.01 | < 0.01 | 0.01 | 0.03 | 0.0 |
| Iron as Fe | 0.3 | 0.4 | 0.2 | 0.17 | 0.21 | 0.2 | 0.17 | 0.24 | 0.2 |
| Fluoride as F | 0.8 | 0.9 | 0.6 | 0.27 | 0.33 | 0.3 | 0.58 | 0.68 | 0.6 |

AVERAGE VALUES OF WATER ANALYSIS 2019-2020

4. Borewell (Near Magazine)

5. Drinking (Near Crusher)

6. Borewell (Devapur Village)

Note: All the values except pH, E.C, Turbidity & colour are expressed in mg/I

5. POLLUTION CONTROL IN THE MINE

5.1 Pollution control measures

- Formation of Separate Environment cell headed by qualified Environment Engineer, who is directly reporting to top management.
- > Green belt development in and around mine by native species.
- > Regular dust suppression on haul roads with sprinkler and water tankers.
- > Compulsory wet drilling to arrest dust during operation.
- > Installation of auto sprinklers to produce mist at crusher for dust suppression.
- > Installation of bag filters at crusher for dust control
- Regular monitoring of ambient air, noise, water levels and quality, soil, etc. by MoEF authorized laboratory.
- > Dedicated garage for regular maintenance of HEMM
- > Installed oil water separator for washing of mine equipment.
- > Controlled blasting and regular monitoring of vibration, etc.
- Use of PPE by all workmen in mines like helmet, ear plugs, dust mask, safety shoes, goggles etc.

5.2 Ambient Air Quality

Ambient air quality monitoring is carried out regularly at mines to know the status of the ambient air quality. Ambient air quality is monitored for 24 hours at following locations Near Temple, Near Haulage Road, Crusher site, loading point, Devapur Village, Forest area, Maddimadugu village, Gatlarapalli village, for the estimation of PM10, PM2.5, SO₂ NO2 and CO. Estimated average values for the parameters monitored is represented in below table & the analyzed values for PM10, PM2.5, SO₂, NOx are within limits prescribed by TSPCB.

AVERAGE VALUES OF AMBIENT AIR QUALITY DATA Summary of Ambient Air quality (μg/m³) 2019-2020

| Emission Values Average in µm/m3 | | | | | | | |
|----------------------------------|-------------------------------|---------------|---|-----------------|----------------|-----------------------------|--|
| Location Name | PM-10 | PM-2.5 | SO ₂ | NO _X | Lead (Pb) | Carbon monoxid e (Co) | |
| Devapur Village | 63.8 | 23.8 | 11.1 | 21.3 | 0.1 | BDL | |
| Devapur Forest Area | 45.9 | 16.5 | 7.3 | 16.6 | 0.1 | BDL | |
| Gatlarapalli Village | 51.3 | 17.9 | 8.3 | 17.4 | 0.0 | BDL | |
| Maddimadugu Check post | 63.5 | 24.8 | 11.4 | 22.6 | 0.1 | BDL | |
| Loading Point | 73.6 | 26.8 | 10.2 | 22.7 | 0.1 | BDL | |
| Unloading Area | 76.1 | 28.2 | 11.8 | 23.6 | 0.1 | BDL | |
| Drilling Area | 71.2 | 25.9 | 8.9 | 19.3 | 0.1 | BDL | |
| Haulage Road | 66.6 | 23.3 | 11.5 | 23.3 | 0.1 | BDL | |
| | | | | | | | |
| Location Name | Ammonia (NH ₃) | Ozone (O₃) | Benzene (C ₆ H ₆) | Arsenic (As) | Nickel (Ni) | Benzo pyrene (Bap) | |
| Devapur Village | BDL | 7 | <0.02 | ND | ND | ND | |
| Devapur Forest Area | BDL | 4.3 | <0.02 | ND | ND | ND | |
| Gatlarapalli Village | BDL | 4.9 | <0.02 | ND | ND | ND | |
| Maddimadugu Check post | BDL | 8.6 | <0.02 | ND | ND | ND | |
| Loading Point | BDL | 6.8 | <0.02 | ND | ND | ND | |
| Unloading Area | BDL | 10.3 | <0.02 | ND | ND | ND | |
| Drilling Area | BDL | 7.2 | <0.02 | ND | ND | ND | |
| Haulage Road | BDL | 9.6 | <0.02 | ND | ND | ND | |

5.3 Waste water Sources and Monitoring

Waste water is generated from cleaning of HEMM.

5.4 Noise Pollution

Noise pollution control measures are adopted at various stages of operation. Noise Levels are measured at various places in the mines by using a sound level meter the results furnished below table.

Noise Levels 2019-2020

| Stn Code | Location | Noise Levels dB(A) | | | |
|----------|-------------------------|--------------------|-------------|--|--|
| | | Day Equiv | Night Equiv | | |
| 1 | Devapur Village | 61.75 | 56.83 | | |
| 2 | Devapur Forest Area | 54.10 | 48.63 | | |
| 3 | Gatlarapalli Village | 59.00 | 54.10 | | |
| 4 | Maddimadugu Check post | 63.98 | 58.90 | | |
| 5 | Township (Om Store) | 65.23 | 60.43 | | |
| 6 | Core Zone (Near Temple) | 65.88 | 61.45 | | |

6. GREENBELT DEVELOPMENT

Greenery/plantation recharges oxygen into environment. Greenbelt development may have the following benefits.

- a. Mitigation of fugitive emissions
- b. Noise pollution control
- c. Improving the local eco-system
- d. Arresting the soil erosion
- e. Improving the landscape of the area
- f. Aesthetics beauty

7. CONCLUSIONS

There are no effluents like mine drainage etc. from the mine area. The water samples collected in and around mine area are meeting the standards as per IS: 10500 – 1991.

Ambient air quality data generated in core zone i.e., mining area and immediate surroundings are observed to be varying between the limits with mining operations i.e., 6 am to 10 pm in a day. These concentrations are remarkably low during night time i.e., 10 pm to 6 am. SO_2 and Nox concentrations are consistent during the whole day hence the SO_2 and NOx emissions due to mining operations are negligible in the area.

Ambient air quality data generated in buffer zone i.e., nearby areas with habitations around the mining area showed consistently very less concentrations for all the parameters analyzed hence there is no impact in the buffer zone due to the mining operations carried out. In a nutshell the mine operation is meeting the overall standards of the statutory authorities.

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Signature:

For, Devapur Limestone Mine of M/s. TSMDC Ltd.,

MINE'S MANAGER