

ORCEM/DVP/ENV/ 90

30th May, 2022

To,
Deputy Director General of Forests (C)
Ministry of Environment, Forests and Climate Change,
Integrated Regional Office,
3rd Floor, Room No. 309, Aranya Bhawan, Opp. RBI,
Saifabad – 500004, Hyderabad, Telangana.

Sub: Submission of Six Monthly Compliance Report for Environmental Clearance of proposed expansion of Cement Plant with increasing capacity of production of Clinker 3.5 to 6.5 MTPA, Cement 3.07 to 7.6 MTPA and Power 50 to 75 MW (Addition of 25 MW through WHRB) by M/s Orient Cement Limited at Devapur (V), Mancherla (Dist.,) Telangana state for the period of October 2021 to March 2022 - Reg.

Ref: Environment Clearance F. No. J-11011/266/2007-IA.II(I) Dated 06th May, 2021.

Dear Sir,

Reference with the Environmental Clearance cited above, we are herewith attached six monthly compliance report for the period of October 2021 to March 2022 for our proposed expansion of Cement Plant with increasing capacity of production of Clinker 3.5 to 6.5 MTPA, Cement 3.07 to 7.6 MTPA and Power 50 to 75 MW (Addition of 25 MW through WHRB) at Devapur (V), Mancherla (Dist.,) Telangana State.

This is for your information & records please.

Thanking you,

Yours faithfully

For ORIENT CEMENT LIMITED


Y Padmaveer

Asst. Vice President (Production) and
Factory Manager.



Encl: A/a

Copy:

1. The Regional Director, Central Pollution Control Board, Regional Directorate (South), Nisarga Bhawan, 1st Floor, 7th D Cross, Thimmaiah Road, Shivanagar, Bengaluru - 560079, Karnataka.
2. Member Secretary, Telangana State Pollution Control Board, Paryavaran Bhavan, A-3, Industrial Estate, Sanathnagar, Hyderabad – 500018, Telangana.
3. Environmental Engineer, Telangana State Pollution Control Board, Regional Office, H. No. 6-2-166/A, 1st Floor, Subhash Nagar, Nizamabad – 503002, Telangana.

Orient Cement Limited

Devapur Plant: PO Devapur Cement Works, Adilabad (District), Telangana 504218, India.

+91 8736 240709 Fax: +91 8736 240522

Registered Office: Unit VIII, Plot No.7, Bhojnagar, Bhubaneswar, Odisha 751012, India www.orientcement.com

CIN No : L26940OR2011PLC013933

Orient Cement Limited

Devapur Village, Kasipet Mandal, Mancherial District, Telangana – 504218

Environmental Clearance F. No. J -11011/266/2007-IA II (I) Dated: 06th May 2021

Half Yearly Compliance Report - October 2021 to March 2022

Note: Project activities are not yet started. Once project started/completed relevant conditions will be complied.

Sl. No.	Conditions	Compliance Status
A - Specific Conditions		
i.	PM emissions from the stacks shall be less than 30 mg/Nm ³ .	PM emissions will be ensured to less than 30 mg/Nm ³ .
ii.	Air cooled condensers shall be provided in the captive power plant.	Air cooled condensers will be installed in the captive power plant.
iii.	Continuous Emission Monitoring System (CEMS) shall be provided on all process stacks and the signal shall be received in plant control room for central control of Air Pollution control Devices (APCD) installed in the plant.	Continuous Emission Monitoring System (CEMS) will be provided to all process stacks and signals of the same will be connected to central control room.
iv.	Alternate fuel including colony/canteen waste and waste oil shall be used in cement kiln.	Alternate fuels including colony/canteen waste, waste oil and other waste will be disposed in the cement kiln.
v.	Dioxin and Furan monitoring shall be carried out once in six months at cement kiln stack.	It will be complied once after completion of project and commencement of the production.
vi.	Specific water and energy consumption in the plant shall not exceed; a. Total Water consumption - 3250 KLD b. Specific heat consumption 690 kcal/kg clinker. c. Power consumption of Clinker Manufacturing reduced 52.0 kwh/Ton. d. Power consumption of Cement Grinding – PPC - 63.0 kwh/Ton; OPC – 80 kwh/t.	Specific energy, heat and water standards will be complied during operation phase of the new unit.
vii.	Plant roads shall be paved and an industrial vacuum cleaner shall be deployed to clean the roads regularly to keep fugitive emission under control.	It will be complied.
viii.	Rain Water Harvesting shall be carried out in the 7.5 acres pond area within the project premise.	It will be complied.
ix.	Treated effluent from the plant shall be reused and recycled completely.	Effluent will not be generated from the cement plant. Generated effluent from CPP will be recycled/ reused completely in the plant premises.
x.	Parking facility inside the factory shall be provided for minimum of 350 vehicles.	Adequate parking site will be provided for material transport vehicles.
xi.	Green belt shall be planted in 40% area (175 acres) with a tree density of 1000 trees per acre.	Adequate greenbelt has been developed and further density will be enhanced.
xii.	Trees required to felled will need prior approval of the Competent Authority as per the rules / regulations of the State Government. To compensate for the loss of 1271 trees, 6000 trees or whatever is prescribed by the competent State Authority, whichever is more shall be additionally planted in the project area.	Prior approval will be obtained from concern authority for felling down the trees and their recommendation will be followed.
xiii.	50 m wide greenbelt will be raised within the Plant Area towards the Reserved Forests to serve as a buffer.	Will be complied.

Orient Cement Limited

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Sl. No.	Conditions	Compliance Status
xiv.	STP sludge shall be filtered in filter press.	We will explore the possibility of arrangement of filter press as there is very less amount of sludge is being generated from STP and same is being used as manure to the plantation.
xv.	Four continuous ambient air quality monitoring system CAAQMS shall be installed and the location of these stations shall be decided in consultation with the state pollution control board (SPCB).	Already we have been installed and connected 3 no's of CAAQM stations and 4 th one will be installed once after installation of unit iv.
B – General Conditions		
I. Statutory Compliance		
i.	The Environment Clearance (EC) granted to the project/ activity is strictly under the provisions of the EIA Notification, 2006 and its amendments issued from time to time. It does not tantamount/ construe to approvals/ consent/ permissions etc., required to be obtained or standards/conditions to be followed under any other acts/ Rules/ Subordinate legislations, etc., as may be applicable to the project.	All the applicable approvals will be obtained from respective bodies under applicable acts/ rules/ subordinate legislations.
II. Air Quality Monitoring and Preservation		
i.	The project proponent shall install 24x7 Continuous Emission Monitoring System (CEMS) at process stacks to monitor stack emission as well as 4 Nos. Continuous Ambient Air Quality Station (CAAQS) for monitoring AAQ parameters with respect to standards prescribed in Environment (Protection) Rules 1986 as amended from time to time. The CEMS and CAAQMS shall be connected to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Continuous Emission Monitoring System (CEMS) to the process stacks and 4 th CAAQM station once after installation of unit iv will be installed.
ii.	The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through labs recognized under Environment (Protection) Act, 1986.	Will be complied.
iii.	The project proponent shall provide leakage detection and mechanized bag cleaning facilities for better maintenance of bags.	Will be complied.

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Sl. No.	Conditions	Compliance Status
iv.	The project proponent shall ensure covered transportation and conveying of ore, coal and other raw material to prevent spillage and dust generation; Use closed bulkers for carrying fly ash.	Will be complied.
v.	The project proponent shall provide wind shelter fence and chemical spraying on the raw material stock piles.	Will be complied.
vi.	Efforts shall be made to reduce impact of the transport of the raw materials and end products on the surrounding environment including agricultural land by the use of covered conveyor belts/railways as a mode of transport, and	Will be complied.
vii.	Ventilation system shall be designed for adequate air changes as per the prevailing norms for all tunnels, motor houses, cement bagging plants.	Noted & will be complied.
III. Water Quality Monitoring and Preservation		
i.	The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 vide G.S.R. No. 612 (E) dated 25th August, 2014 (Cement) and subsequent amendment dated 9th May, 2016 (Cement) and 10th May, 2016 (in case of Co-processing Cement) as amended from time to time; S.O. 3305 (E) dated 7th December 2015 (Thermal Power Plants) as amended from time to time) and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Will be complied.
ii.	The project proponent shall regularly monitor ground water quality at least twice a year (pre and post-monsoon) at sufficient numbers of piezometers/sampling wells in the plant and adjacent areas through labs recognized under Environment (Protection) Act, 1986 and NABL accredited laboratories.	Will be complied.
iii.	Sewage Treatment Plant shall be provided for treatment of domestic wastewater to meet the prescribed standards.	Existing Sewage Treatment Plant will be used for the treatment of domestic waste water. Capacity enhancement of the STP will be made if required.
iv.	Garland drains and collection pits shall be provided for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off.	Will be complied.

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Sl. No.	Conditions	Compliance Status
v.	Water meters shall be provided at the inlet to all unit processes in the cement plant.	Noted & Will be complied.
vi.	The project proponent shall make efforts to minimize water consumption in the cement plant complex by segregation of used water, practicing cascade use and by recycling treated water.	Noted & Will be complied.
IV. Noise Monitoring and Preservation		
i.	Noise quality shall be monitored as per the prescribed Noise Pollution (Regulation and Control) Rules, 2000 and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report	Noise quality will be monitored as per the prescribed Noise Pollution (Regulation and Control) Rules, 2000 for unit iv after completion of the project and report of the same will be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report.
V. Energy Conservation Measures		
i.	Waste heat recovery system shall be provided for kiln and cooler.	Waste heat recovery system (WHR) will be provided for kiln and cooler.
ii.	Provide solar power generation on roof tops of buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly.	Noted and will be complied.
iii.	Provide the project proponent for LED lights in their offices and residential areas.	Will be complied.
iv.	Maximize utilization of fly ash, slag and sweetener in cement blend as per BIS standards.	Noted and will be complied.
v.	Maximize utilization of alternate fuels and Co-processing to achieve best practice norms.	Noted and will be complied.
VI. Waste Management		
i.	Used refractories shall be recycled as far as possible.	Noted and will be complied.
ii.	Kitchen waste shall be composted or converted to biogas for further use.	Noted and will be complied.
VII. Greenbelt		
i.	The project proponent shall prepare GHG emissions inventory for the plant and shall submit the programme for reduction of the same including carbon sequestration by trees in the plant premises.	Noted and will be complied.
VIII. Public Hearing and Human Health Issues		
i.	Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.	Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan is in place for existing units and same will be reviewed once after installation of the unit iv.

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ii.	The project proponent shall carry out heat stress analysis for the workmen who work in high temperature work zone and provide Personal Protection Equipment (PPE) as per the norms of Factory Act.	Noted & Will be complied.
iii.	Occupational health surveillance of the workers shall be done on a regular basis and records maintained.	It is being followed and will be continued.
IX. Corporate Environment Responsibility		
i.	The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No. 22-65/2017-IA.III dated 30/09/2020.	Will be complied.
ii.	The company shall have a well laid down environmental policy duly approve by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/ deviation/ violation of the environmental / forest / wildlife norms / conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report.	Environmental Policy is in place and same is being followed. Attached as Annexure-I .
iii.	A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization.	Separate Environmental Cell is in place at site and head office level under the control of senior executive of our organization. Organization chart of Environmental Cell is attached as Annexure-II .
X. Miscellaneous		
i.	The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website permanently.	<p>We have made public announcement through two daily newspapers on obtaining environmental clearance. Details attached as Annexure-III.</p> <p>Environmental clearance copy is also displayed in our company website at URL link: https://orientcement.com/sustainability/#sustainability_t ab2</p>

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Sl. No.	Conditions	Compliance Status
ii.	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.	Complied and Details attached as Annexure-IV .
iii.	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis	It will be complied.
iv.	The project proponent shall monitor the criteria pollutants level namely; PM10, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.	It will be complied.
v.	The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.	It will be complied.
vi.	The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.	It will be complied.
vii.	The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.	We will inform the concern authorities regarding land development work and start of production operation of the project.
viii.	The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee	Noted.
ix.	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC)	Noted.

Orient Cement Limited

Devapur Village, Kasipet Mandal, Mancherial District, Telangana – 504218

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Sl. No.	Conditions	Compliance Status
x.	Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986	Noted and will be adhered.
xi.	The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Noted.
xii.	The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.	Noted and will be adhered.
xiii.	The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information/monitoring reports.	We will extend full cooperation to the visiting officers.
xiv.	Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Noted.

Orient Cement Limited

Devapur Village, Kasipet Mandal, Mancherial District, Telangana – 504218

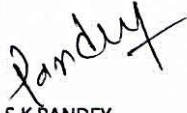
Environmental Clearance F. No. J -11011/266/2007-IA II (I) Dated: 06th May 2021

Half Yearly Compliance Report - October 2021 to March 2022

Note: Project activities are not yet started. Once project started/completed relevant conditions will be complied.

ANNEXURE-I

Environment, Health & Safety Policy

<div><div>CK BIRLA GROUP</div><div>ORIENT CEMENT</div></div> <div><div>ORIENT CEMENT LIMITED</div><div>CORPORATE ENVIRONMENT, HEALTH & SAFETY POLICY</div><p>Our Commitment – At Orient Cement Limited, our priority towards Environmental Protection, ensuring Health & Safety of Employees, Stakeholders, Contractors, Visitors, Associates, and community by way of:</p><ul style="list-style-type: none">✓ Ensuring Compliances to all applicable Legal & Statutory, Social, and other requirements.✓ Improvement in Environmental performance and resource efficiency.✓ Reviewing of Objectives, Targets for continual improvements towards Environment, Workplace, Health and Safety.✓ Providing Safe workplace and technology for efficient use of natural resources, energy consumptions, promoting waste to energy and recycling wastes for circular economy.✓ Engaging & Training Human capital to enhance their skills and augment resources for effective EHS performance.✓ Continual measures for prevention of occupational injuries and Health Hazards.✓ Pollution control measures for protecting clean and green environment.<div><div></div><div>S K PANDEY PRESIDENT MANUFACTURING</div></div><div>1st Apr'21</div></div>

Orient Cement Limited

Devapur Village, Kasipet Mandal, Mancherial District, Telangana – 504218

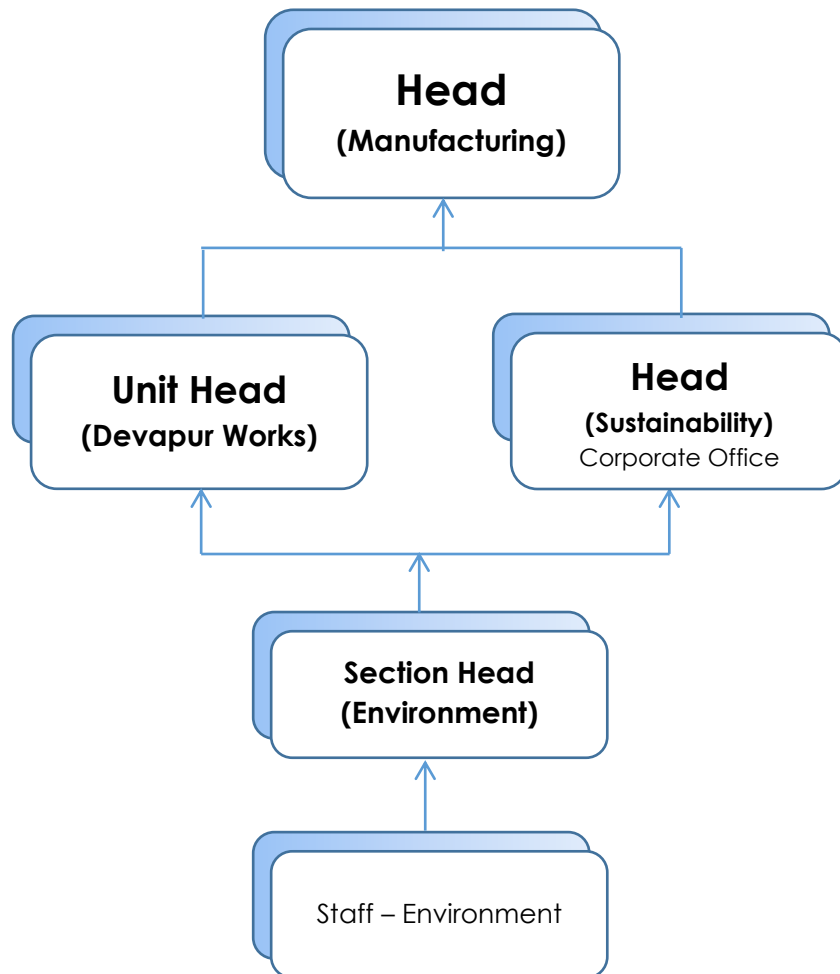
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Half Yearly Compliance Report - October 2021 to March 2022

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ANNEXURE-II

Organization Structure of Environmental Management



Orient Cement Limited**Devapur Village, Kasipet Mandal, Mancherla District, Telangana – 504218**Environmental Clearance F. No. J -11011/266/2007-IA II (I) Dated: 06th May 2021

Half Yearly Compliance Report - October 2021 to March 2022

Note: Project activities are not yet started. Once project started/completed relevant conditions will be complied.**ANNEXURE-III****Newspaper advertisement for granting EC**

Orient Cement Limited
5-9-22/57/D, 2nd Floor, GP Birla Centre,
Adarsh Nagar, Hyderabad, Telangana - 500063

PUBLIC NOTICE

Ministry of Environment, Forest and Climate Change, Govt. of India has accorded Environmental Clearance under the provisions of EIA Notification 2006 vide its letter No. J-11011/266/2007-IA II (I) Dated 06th May, 2021 for our proposed Expansion of Cement Plant with increase of Production of Clinker 3.5 to 6.5 MTPA, Cement 3.07 to 7.60 MTPA and Power 50 to 75 MW (Addition of 25 MW WHRB) at Devapur Village, Kasipet Mandal, Mancherla District, Telangana state. A copy of the EC letter is available with Telangana State Pollution Control Board, Hyderabad and also at website of Ministry of Environment, Forests & Climate Change at <https://parivesh.nic.in>.

sd/-
President (Projects)

EC granted advertisement in daily newspaper **Deccan Chronicle – English** on 01.12.2021

ఓరియంట్ సిమెంట్ లిమిటెడ్
5-9-22/57/D, 2^వ అంతస్తు, GP బిర్లా సెంటర్,
ఆదర్శనగర్, హైదరాబాద్, తెలంగాణ - 500063

బహిరంగ ప్రకటన

ఇందుమూలముగా ప్రజాసౌకానికి తెలియజేయునది ఏమనగా పర్యావరణ, అటవీ మరియు వాతావరణ మార్పుల మంత్రిత్వశాఖ, భారత ప్రభుత్వం యొక్క EIA నోటిఫికేషన్ 2006 నిబంధనలను అనుసరించి మరియు సవరించిన నిబంధనలకు లోబడి పత్రము సంఖ్య J-11011/266/2007-IA II (I) తేదీ : 06-05-2021 ద్వారా మెన్షన్డ్ ఓరియంట్ సిమెంట్ లిమిటెడ్, దేవాపూర్ గ్రామం, కాసిపేట మండలం, మంచెరల జిల్లా, తెలంగాణ రాష్ట్రంలో ప్రతిపాదించిన సిమెంట్ పరిశ్రమ విస్తరణ సామర్థ్యము క్లింకర్ 3.5 నుండి 6.5 మిలియన్ టన్నులు సంవత్సరానికి, సిమెంట్ 3.07 నుండి 7.60 మిలియన్ టన్నులు సంవత్సరానికి మరియు విద్యుత్ ఉత్పత్తి 50 నుండి 75 మెగావాట్ల (వేస్ట్ హీట్ రికవరీ ద్వారా అదనంగా 25 మెగావాట్లు)కు పర్యావరణ అనుమతి లభించినది. దీనికి సంబంధించిన అనుమతుల వివరాల ప్రతిని సమాచారం కొరకు తెలంగాణ రాష్ట్ర కాలవ్యవస్థ నియంత్రణ మండలి, హైదరాబాద్ వద్ద మరియు పర్యావరణ, అటవీ మరియు వాతావరణ మార్పుల మంత్రిత్వశాఖ వెబ్ సైటు <https://parivesh.nic.in> వద్ద అందుబాటులో ఉంచబడినది.

సం/- ప్రెసిడెంట్ (ప్రాజెక్ట్)

EC granted advertisement in daily newspaper **Namaste Telangana – Telugu** on 01.12.2021

Orient Cement Limited

Devapur Village, Kasipet Mandal, Mancherial District, Telangana – 504218


Environmental Clearance F. No. J -11011/266/2007-IA II (I) Dated: 06th May 2021

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ANNEXURE-IV

EC Submitted to Local bodies & Concern Authorities



ORCEM/DVP/ENV/2020-21/ 521 29th November, 2021

To,
Environmental Engineer,
Telangana State Pollution Control Board,
Regional Office, H. No. 6-2-166/A,
1st Floor, Subhash Nagar,
Nizamabad – 503002, Telangana.

Sub: Information on Environmental Clearance granted for expansion of our Cement Plant with increase of production of Clinker 3.50 to 6.50 MTPA, Cement 3.07 to 7.60 MTPA, Power 50 to 75 MW (Addition of 25 MW WHRB) - M/s Orient Cement Limited at Devapur (V), Mancherial (Dist.,) Telangana - Reg.

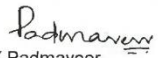
Dear Sir,

We wish to inform that we have received Environmental Clearance from Ministry of Environment, Forest and Climate change under the provisions of EIA Notification 2006 for proposed expansion of our Cement Plant with increase of production of Clinker 3.50 to 6.50 MTPA, Cement 3.07 to 7.60 MTPA, Power 50 to 75 MW (Addition of 25 MW WHRB) M/s Orient Cement Limited at Devapur (V), Mancherial (Dist.,) Telangana State.


We are herewith attaching a copy of Environmental Clearance issued by MOEF&CC vide file no. J-11011/266/2007-IA II (I) Dated 06th May, 2021 for public display and records.

Thanking you,

Yours faithfully
For ORIENT CEMENT LIMITED

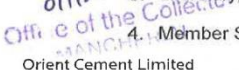

 Y. Padmaveer
 Asst. Vice President (Production) and
 Factory Manager.

*Office of the
Grama Panchayath Devapur
Mdl: Kasipet, Dist: Mancherial.*


 Office of the
TAHSILDAR
KASIPET, Dist: Mancherial.

Copy:

1. District Collector & Magistrate, Mancherial District, Telangana.
2. Tahsildar, Kasipet Mandal, Mancherial District, Telangana.
3. Secretary, Gram Panchayat Office, Devapur Village, Kasipet Mandal, Mancherial District.
4. Member Secretary, TSPCB, Hyderabad.


 Office of the
Collector
MANCHERIAL

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