

Ref: OCL/ENV/2024-25/900

Date: 28.05.2024

To Director-IA Division, Ministry of Environment, Forests & Climate Change, Indira Paryavaran Bhavan, Jor Bagh Road, New Delhi - 110 003.

Respected Sir,

Sub: All EC compliance report of *M/S. Orient Cement Ltd, Green field Cement Plant (Clinker 2.1125 MTPA & Cement 3.0 MTPA)* at Chittapur, Kalaburagi District-Reg.

Ref no 1: F. No. J-11011/342/2011-IA-II (I) Dated on 11.03.2013.

2. Consent order no. AW-339129 Dated on 23.08.2023

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As mentioned in the above cited subject & vide Ref-(1) of our EC condition, M/s Orient Cement Ltd, is hereby submitting your good self the point wise half yearly EC compliance of Plant for the period October-2024 to March-2024.

Kindly consider the compliance report & oblige.

Thanking You

Yours faithfully

For Orient Cement Limited

Satvabrata Sharma

President-Manufacturing & Unit Head

स्थातिक स्थापित क्षेत्र स्थापित स्थाप

Olc Enveronment Dept.

## Cc:

- The Additional Principal Chief Conservator of Forests (C)
   Ministry of Environment, Forests & Climate change,
   4<sup>th</sup> Floor, E & F Wing, Kendriya Sedan
   Koramangala, Bangalore-560 034
- Secretary to Government
   Department of Ecology & Environment
   Government of Karnataka
   7th floor, Multistoried Building,
   Bangalore 560001
- Chairman,
   Central Pollution Control Board,
   Parivesh Bhawan, CBD-cum-Office Complex,
   East Arjun Nagar,
   New Delhi 110 032
- 4. The Member Secretary,
  Karnataka State Pollution Control Board,
  # 49, 4<sup>th</sup> & 5<sup>th</sup> floor,
  Parisara Bhavana,
  Church Street,
  Bangalore 560 001
- 5. Environmental officer,
  Karnataka State Pollution Control Board
  Regional office, Kalaburgi,
  Plot No. 12/2, Sy. No:19/P,
  Mansafdar Layout, M.G Road,
  Santraswadi, Kalaburgi-585 101

## **HALF YEARLY COMPLIANCE REPORT**

## NAME OF THE PROJECT: CEMENT PLANT & CAPTIVE POWER PLANT OF ORIENT CEMENT LIMITED CHITTAPUR.

## MOEF LETTER NO: (EC) F.NO, J-11011/342/2011-IA-II (I) dated 11.03.2013. PERIOD OF COMPLIANCE REPORT: 01.10.2023 to 31.03.2024

S.No.	EC Conditions		Co	mpliand	e status.		
Α.	Specific Condition						
i	Continuous Stack Monitoring facilities to monitor gaseous emission from the process stacks shall be provided. After expansion, limit of PM shall be controlled within 50mg/Nm3 by installing adequate air pollution control system. Electrostatic precipitators to clinker cooler, bag house to raw mill/kiln and bag filters to coal mill and cement mill. Low NOx burners should be provided to control NOx emissions.	CEMS system to monitor gaseous emissions through stack has been installed. Air pollution control equipments liked Bag filters have been installed in Kiln, Raw mill, coal mill cement mill. ESP has been installed in cooler and captive power plant. PM level is maintained below 30 mg/Nm³ to Kiln & Raw mill, coal mill and Cement mill stacks & Plevel is maintained below 50 mg/Nm³ in CPP stack. Lower level is maintained below 50 mg/Nm³ in CPP stack. Lower level is maintained below 50 mg/Nm³ in CPP stack. Lower level is maintained below 50 mg/Nm³ in CPP stack. Lower level is maintained below 50 mg/Nm³ in CPP stack. Lower level is maintained below 50 mg/Nm³ in CPP stack. Lower level is maintained below 50 mg/Nm³ in CPP stack. Lower level is maintained below 50 mg/Nm³ in CPP stack. Lower level is maintained below 50 mg/Nm³ in CPP stack. Lower level is maintained below 50 mg/Nm³ in CPP stack. Lower level is maintained below 50 mg/Nm³ in CPP stack. Lower level is maintained below 50 mg/Nm³ in CPP stack. Lower level is maintained below 50 mg/Nm³ in CPP stack. Lower level is maintained below 50 mg/Nm³ in CPP stack. Lower level is maintained below 50 mg/Nm³ in CPP stack. Lower level is maintained below 50 mg/Nm³ in CPP stack. Lower level is maintained below 50 mg/Nm³ in CPP stack. Lower level is maintained below 50 mg/Nm³ in CPP stack.					ments like coal mill & nd captive ng/Nm³ in incks & PM stack. Low ssions. In led SNCR with an emission.  the major 4 are:  Nm³, Coal
ii	Possibilities shall be explored for the proper and full utilization of gases generated from the kiln in waste heat recovery boiler (WHRB) and a feasibility report shall be prepared and submitted to the Ministry and its Regional Office at Bangalore within 3 months from the date of issue of the letter.	A Feasibility submitted to Obtained CF	study rep the Minis O for Po horization <b>and vali</b> ng CFO,	oort has try.  ower gen numl  d till 30/	neration ber AW 06/2020	from Wi V-339622	HRB vide <b>2 dated</b>
iii	The National Ambient Air Quality Standards issued by the Ministry vide G.S.R No. 826(E) dated 16th November 2009 shall be followed.	The National Ministry vide norms are ma The Avg meas October 2023	G.S.R No lintained sured AA 3 – Marc	e. 826(E) within th Q levels a h 2024 a	are being e limits. at 4 locat <b>re</b> :	g followe ions for t	d and the
		2023-24 Near Main	PM <sub>10</sub>	PM <sub>2.5</sub>	SO <sub>2</sub>	NOx	CO 0.75
		Near Main Gate	72.87	24.10	12.30	12.85	0.75

		0-5-					20	_
		Near Coal Yard	68.53	21.97	12.45	13.10	0.75	
		Near	73.07	22.78	12.83	12.63	0.72	
		Dispatch Gate						
		Near CPP	68.05	23.20	12.45	12.17	0.78	
		Plant						
iv	Secondary fugitive emissions shall be controlled and shall be within the prescribed limits and regularly monitored. Guidelines/ Code of Practice issued by the CPCB in this regard should be followed	Closed additi Belt Covered Bag fing points Concrewise replying Regulation Re	measures ude: - d sheds haves & clin onveyor ed. lters have eted road nanner to of vehicle ar Water ever requi sions are same is be	to mai ave been ker yards transport e been in ds are be reduce t es. sprinklin red. being mo	ntain the provided so the fugition of the fugi	to limest materials at all the astructed ve emissi being ca regularly a	on level	ls, y er e o
V	As and Hg shall be monitored in emissions, ambient air and water.	As & Hg is being report of the recently submodel 24/886 dates.  The Heavy means our letter 25/05/2024.  AS & Hg in A FY 2023-24 to	same is the initted violation of the initted violation of the initial same in the init	oeing sub de our le <b>2024.</b> sis report OCL/EN	omitted retter no: t is recen V/2024	regularly to OCL/EN atly submited 125/894	to KSPCI V/2023 tted vide dated	e e di
		AS & Hg in wa	iter FY 20	023-24:-				
l l		Paramete	r	Unit		Value obt	ained	
		Mercury		mg/L		BDL		
		Arsenic		mg/L		BDL		Ц
vi	The Coal yard shall be lined and covered	Closed covere (50M*560M) emission from	has been coal yard	construc	cted to a	arrest the	fugitive	Э
vii	Efforts shall be made to reduce impact of the transport of the raw materials and end products on the	Efforts to redu are made acco	rdingly, g	limpses o	of the san	ne are as f	follows:	
	F	• Raw n	naterials	and cen	nent are	e transpo	orted by	

surrounding environment including covered conveyor belts. agricultural land. All the raw Clinker, raw meal, cement, and fly ash are stored in materials including fly ash should be covered silos. transported in the closed containers Transportation of fly ash is done through long only and shall not be overloaded. conveying pneumatic conveyor. The company shall have separate parking area. truck Vehicular All the major roads for vehicular movements and emissions should be regularly approach roads to raw material yards are being monitored. concreted. All the vehicles owned by the company are periodically maintained and checked for PUC. Total freshwater requirement for Water consumption of M/s OCL Chittapur is well within viii the Consented capacity. cement and captive power plant not exceed 3500m<sup>3</sup>/day. All the treated wastewater is being recycled & reused for Efforts shall be made to further dust suppression & green belt development. reduce water consumption by using air cooled condensers. All the No process wastewater is discharged outside the factory treated wastewater shall be recycled premises and 'zero' discharge is adopted. and reused in the process and/or for dust suppression and greenbelt development and other plant related activities etc.. No process wastewater shall be discharged outside the factory premises and 'zero' discharge should be adopted Efforts shall be made to make use of M/s OCL Chittapur has developed a huge Rainwater rain water harvested. If needed, harvesting pit/Storage reservoir of capacity 5,60,000 Cubic capacity of the reservoir should be meter (320\*250\*7). The water requirement of M/s. OCL is enhanced to meet the maximum being met by RWH pit only if the monsoon is good enough. water requirement. Only balance water requirement shall be met from other sources Regular monitoring of influent and Noted and is being complied. effluent surface, sub-surface and ground water should be ensured and No effluent being discharged into the surroundings/plant premises, all the generated effluent is being treated and treated wastewater should meet the recycled for further use. Hence kindly exempt the condition norms prescribed by the state Pollution Control Board or described of Leachate study. under the Environment (protection) Monitoring of influent, effluent surface & ground water are act, 1986 whichever are more being done on regular basis and reports are being stringent. Leachate study for the submitted on monthly basis to KSPCB. effluent generated and analysis should also be regularly carried out Avg Surface Water quality monitoring data for the period and report submitted to the October- 2023 to March- 2024 is pH 7.88, TDS 430.88 Ministry's Regional Office mg/l, TSS 6.82 mg/L, Oil & Grease Nil mg/L; Residual Free Bangalore, SPCB and CPCB Chlorine-0.16 mg/L. Avg Drinking Water Quality monitoring data for the

period October-2023 to March-2024 is pH 7.66, TDS

		316.22 mg/L, Nitrates-5.5 mg/L, Turbidity-0.6 mg/L and
		Alkalinity-45.78 mg/L.
<u>89</u>		The Avg effluent monitoring data from <b>ETP outlet</b> for the period <b>October-2023 to March-2024</b> is pH 8.18, BOD 30.00 mg/L, TSS 30.00 mg/L, Oil & Grease 5.23 mg/L, Ammonia-0.07 mg/L, Cynide as CN-ND.
		The Avg effluent monitoring data from <b>STP outlet</b> for the period <b>October-2023 to March-2024</b> is pH 8.54, BOD 8.70 mg/L, TSS 7.15 mg/L, Oil & Grease 6.30 mg/L, Ammonia-0.41mg/L, Cynide as CN-ND, Bioassay-90% Survival of fish after 96 Hrs in 100% effluent; COD-35.27mg/L; Fecal Coliform MPN/100ml – 5; Total Nitrogen-4.05mg/L, Phosphate (PO4)-0.28 mg/L.
		As we are not discharging any effluent/wastewater in the premises or surroundings, being a zero-discharge plant, no leachate study is required. Kindly exempt this condition.
xi	All the bag filter dust, raw mill dust, coal dust, clinker dust and cement dust from pollution control devices should be recycled and reused in the process and used for cement manufacturing. Spent oil and batteries shall be sold to authorized recyclers / reprocessors only.	Dust from all the bag filters and ESP are being recycled and reused in the process for cement manufacturing. Spent oil & batteries are being sold to authorized recyclers / reprocessors.  The return of the same is being submitted to KSPCB Kalburgi on half yearly basis.  Recently submitted report is vide our letter no OCL/ENV /2024-25/898 dated 25/05/2024.
xii	All the fly ash shall be utilized as per Fly ash Notification, 1999 subsequently amended in 2003 and 2009. Efforts should be made to use fly ash maximum in making Pozzolana Portland Cement (PPC).	Condition is being followed.  100% of the fly ash generated from the captive power plants is being used in manufacturing Portland Pozzolana cement (PPC).
xiii	Efforts shall be made to use low-grade lime, more fly ash, and solid waste in the cement manufacturing.	All efforts are being put to use low-grade lime, more fly ash, and solid waste in the production of cement.  100% of the fly ash/bottom Ash generated from the captive power plants is being used in manufacturing Portland Pozzolana cement (PPC).
xiv	An effort shall be made to use of high calorific hazardous waste in the cement kiln and necessary provision should be made accordingly.	An effort is being made to use high calorific hazardous waste in the cement kiln.  OCL has attained the authorisation for co-processing of high calorific Hazardous & Other waste in cement kiln vide Authorization number 332388: PCB ID-28067 dated 20.07.2022 valid till 30/06/2026. All necessary provisions or infrastructure facilities is being made accordingly.  The hazardous waste is being co-processed in the cement kiln and the detail of the co-processed waste is being

submitted to KSPCB regional office & Bangalore office vide our letter no Ref: OCL/ENV/2024-25/896 dated 25/05/2024.  xv As proposed, green belt shall be developed in at least 33 % area in and around the cement plant as per the CPCB guidelines to mitigate the effects of air emissions in consultation with local DPO.  xvi All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the Cement plants should be implemented.  1 Cement plants which are not complying* with notified standards shall do the following to meet the standards. Augmentation of existing air pollution control devices- by July 2003. Replacement of existing air pollution control devices- by July 2004. (* Noncomplying units shall give bank guarantee to respective SPCBs)  2 Cement plants located in critically polluted or urban areas (including 5 km distance outside urban boundary) will meet 100 mg/Nm³ limit of particulate matter by December, 2004 and continue working to reduce the emission of particulate matter to 50 mg/Nm³ limit of particulate matter by December, 2004 and continue working to reduce the emission of particulate matter to 50 mg/Nm³.  3 The new cement kilns to be accorded NOC / Environmental clearance w. e. f. 01.04.2003 mg/Nm³. In particulate matter emissions is 30 mg/Nm³ but Orient to ment is maintaining the emission level of particulate matter emissions is andards by Dec. 2003.  4 CPCB will evolve load-based standards by Dec. 2003.  5 CPCB & NCBM will evolve SO <sub>2</sub> and Current status: As per the new notification on load-based standards on 10° May 2016, for cement plants with co-processing, as per this notification, Orient Cement is taking all the necessary measures to maintain the particulate matter emission least with the particulate matter emission least with the particulate matter emission least standards by Dec. 2003.  5 CPCB & NCBM will evolve SO <sub>2</sub> and Current status: As per the new notification for SO <sub>2</sub> and Current status: As per the new notification for SO <sub>2</sub> and Current statu			
been submitted to KSPCB regional office & Bangalore office vide our letter no Ref. OCL/ENV/2024-25/896 dated 25/05/2024.  Monthly Returns in Form-3 submitted vide our letter no: OCL/ENV/2024-25/882 dated 04/05/2024.  Monthly Returns in Form-3 submitted vide our letter no: OCL/ENV/2024-25/882 dated 04/05/2024.  Monthly Returns in Form-3 submitted vide our letter no: OCL/ENV/2024-25/882 dated 04/05/2024.  Monthly Returns in Form-3 submitted vide our letter no: OCL/ENV/2024-25/882 dated 04/05/2024.  Monthly Returns in Form-3 submitted vide our letter no: OCL/ENV/2024-25/882 dated 04/05/2024.  Monthly Returns in Form-3 submitted vide our letter no: OCL/ENV/2024-25/882 dated 04/05/2024.  Monthly Returns in Form-3 submitted vide our letter no: OCL/ENV/2024-25/882 dated 04/05/2024.  Monthly Returns in Form-3 submitted vide our letter no: OCL/ENV/2024-25/882 dated 04/05/2024.  Monthly Returns in Form-3 submitted vide our letter no: OCL/ENV/2024-25/882 dated 04/05/2024.  Monthly Returns in Form-3 submitted vide our letter no: OCL/ENV/2024-25/882 dated 04/05/2024.  Monthly Returns in Form-3 submitted vide our letter no: OCL/ENV/2024-25/882 dated 04/05/2024.  Monthly Returns in Form-3 submitted vide our letter no: OCL/ENV/2024-25/882 dated 04/05/2024.  Monthly Returns in Form-3 submitted vide our letter no: OCL/ENV/2024-25/882 dated 04/05/2024.  Monthly Returns in Form-3 submitted vide our letter no: OCL/ENV/2024-25/882 dated 04/05/2024.  Monthly Returns in Form-3 submitted vide our letter no: OCL/ENV/2024-25/882 dated 04/05/2024.  Monthly Returns in Form-3 submitted vide our letter no: OCL/ENV/2024-25/882 dated 04/05/2024.  Pollutare on Corporate Responsibility for Environmental Protection (CREP).  Current status: In order to meet the new emission norms, orient cement is maintaining the emission norms, orient cement is maintaining the emission particulate matter to 50 mg/Nm³ for particulate matter of 50 mg/Nm³ for particulate matter emission of particulate matter emission level less than 30 mg/Nm³ for particulate matter			submitted to KSPCB office on monthly basis & annual basis.
developed in at least 33 % area in and around the cement plant as per the CPCB guidelines to mitigate the effects of air emissions in consultation with local DFO.  xvi All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the Cement plants should be implemented.  1 Cement plants which are not complying* with notified standards shall do the following to meet the standards. Augmentation of existing Air pollution control devices- by July 2003. Replacement of existing air pollution control devices- by July 2004. (* Noncomplying units shall give bank guarantee to respective SPCBs)  2 Cement plants located in critically polluted or urban areas (including 5 km distance outside urban boundary) will meet 100 mg/Nm³ limit of particulate matter by December, 2004 and continue working to reduce the emission of particulate matter to 50 mg/Nm³ for particulate matter to 50 mg/Nm³ for particulate matter emissions.  4 CPCB will evolve load-based standards by Dec. 2003.  developed in a phase wise manner, till now Oct. has planted accordingly in a phase wise manner, till now Oct has planted accordingly in a phase wise manner; till now Oct has planted accordingly in a phase wise manner; till now Oct has planted accordingly in a phase wise manner; till now Oct has planted accordingly in a phase wise manner; till now Oct has planted accordingly in a phase wise manner of sapility and scords of sapling till the end of March-callace in consultations in consultation in the Charter on Corporate Responsibility for Environment Protection (CREP).  Current status: In order to meet the new emission norms, Orient Cement as already Installed Bag House for Cement Kiln and efficient ESP's for Cooler & CPP stack to meet the Stipulated standards.  Current status: Orient cement is maintaining the emission exceeding the limit prescribed by KSPCB.  Current status: As per the CFO issued by KSPCB the limits for particulate matter emissions.  Current status: Recently MoEF & CC has released a new not			been submitted to KSPCB regional office & Bangalore office vide our letter no Ref: OCL/ENV/2024-25/896 dated 25/05/2024.  Monthly Returns in Form-3 submitted vide our letter no: -
the Charter on Corporate Responsibility for Environment Protection (CREP) for the Cement plants should be implemented.  1 Cement plants which are not complying* with notified standards shall do the following to meet the standards. Augmentation of existing Air pollution control devices- by July 2003. Replacement of existing air pollution control devices- by July 2004. (* Noncomplying units shall give bank guarantee to respective SPCBs)  2 Cement plants located in critically polluted or urban areas (including 5 km distance outside urban boundary) will meet 100 mg/Nm³ limit of particulate matter by December, 2004 and continue working to reduce the emission of particulate matter to 50 mg/Nm³.  3 The new cement kilns to be accorded NOC / Environmental clearance w. e. f. 01.04.2003 will meet the limit of 50 mg/Nm³ for particulate matter emissions.  4 CPCB will evolve load-based standards by Dec. 2003.  Current status: Orient cement is maintaining the emission level of particulate matter less than 30 mg/Nm³ and is not exceeding the limit prescribed by KSPCB.  Current status: No rient cement is maintaining the emission level of particulate matter less than 30 mg/Nm³ and is not exceeding the limit prescribed by KSPCB.  Current status: As per the CFO issued by KSPCB the limits for particulate matter emissions is 30 mg/Nm³ but Orient cement is maintaining the emission levels less than 30 mg/Nm³.  Current status: Recently MoEF & CC has released a new notification, Orient Cement is taking all the necessary measures to maintain the particulate matter emission less than 0.125 Kg/ton of Clinker.	XV	developed in at least 33 % area in and around the cement plant as per the CPCB guidelines to mitigate the effects of air emissions in	belt, A plantation plan has been prepared and saplings are planted accordingly in a phase wise manner, till now OCL has planted 3,24,528 no's of sapling till the end of <b>March-2024</b> to mitigate the effects of air emissions.
complying* with notified standards shall do the following to meet the standards. Augmentation of existing Air pollution control devices- by July 2003. Replacement of existing air pollution control devices- by July 2004. (* Noncomplying units shall give bank guarantee to respective SPCBs)  2 Cement plants located in critically polluted or urban areas (including 5 km distance outside urban boundary) will meet 100 mg/Nm³ limit of particulate matter by December, 2004 and continue working to reduce the emission of particulate matter to 50 mg/Nm³.  3 The new cement kilns to be accorded NOC / Environmental clearance w. e. f. 01.04.2003 will meet the limit of 50 mg/Nm³ for particulate matter emissions.  4 CPCB will evolve load-based standards by Dec. 2003.  Current status: As per the CFO issued by KSPCB the limits for particulate matter emission levels less than 30 mg/Nm³.  Current status: As per the CFO issued by KSPCB the limits for particulate matter emission levels less than 30 mg/Nm³.  Current status: Recently MoEF & CC has released a new notification on load-based standards on 10th May 2016, for cement jants with co-processing, as per this notification; Orient Cement is taking all the necessary measures to maintain the particulate matter emission less than 0.125 Kg/ton of Clinker.	xvi	the Charter on Corporate Responsibility for Environment Protection (CREP) for the Cement	mentioned in the Charter on Corporate Responsibility for Environmental Protection (CREP).
polluted or urban areas (including 5 km distance outside urban boundary) will meet 100 mg/Nm³ limit of particulate matter by December, 2004 and continue working to reduce the emission of particulate matter to 50 mg/Nm³.  The new cement kilns to be accorded NOC / Environmental clearance w. e. f. 01.04.2003 will meet the limit of 50 mg/Nm³ for particulate matter emissions.  CPCB will evolve load-based standards by Dec. 2003.  Current status: As per the CFO issued by KSPCB the limits for particulate matter emissions is 30 mg/Nm³ but Orient cement is maintaining the emission levels less than 30 mg/Nm³ and is not exceeding the limit prescribed by KSPCB.  Current status: As per the CFO issued by KSPCB the limits for particulate matter emissions is 30 mg/Nm³ but Orient cement is maintaining the emission levels less than 30 mg/Nm³ but Orient cement is maintaining the emission levels less than 30 mg/Nm³ and is not exceeding the limit prescribed by KSPCB.  Current status: As per the CFO issued by KSPCB the limits for particulate matter emissions is 30 mg/Nm³ but Orient cement is maintaining the emission levels less than 30 mg/Nm³ and is not exceeding the limit prescribed by KSPCB.	1	complying* with notified standards shall do the following to meet the standards. Augmentation of existing Air pollution control devices- by July 2003. Replacement of existing air pollution control devices- by July 2004. (* Noncomplying units shall give bank guarantee to respective	Orient Cement has already Installed Bag House for Cement Kiln and efficient ESP's for Cooler & CPP stack to meet the
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standards by Dec. 2003.  notification on load-based standards on 10 <sup>th</sup> May 2016, for cement plants with co-processing, as per this notification; Orient Cement is taking all the necessary measures to maintain the particulate matter emission less than 0.125 Kg/ton of Clinker.	3	The new cement kilns to be accorded NOC / Environmental clearance w. e. f. 01.04.2003 will meet the limit of 50 mg/Nm³ for	for particulate matter emissions is 30 mg/Nm³ but Orient cement is maintaining the emission levels less than 30
5 CPCB & NCBM will evolve SO <sub>2</sub> and Current status: As per the new notification for SO <sub>2</sub> and	4	CPCB will evolve load-based	notification on load-based standards on 10 <sup>th</sup> May 2016, for cement plants with co-processing, as per this notification; Orient Cement is taking all the necessary measures to maintain the particulate matter emission less than 0.125
	5	CPCB & NCBM will evolve SO <sub>2</sub> and	Current status: As per the new notification for SO <sub>2</sub> and

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	NOx emission standards by June 2004.	NOx standards in Power plant & Cement plant issued by MoEF & CC Vide S.O 3305 E dated 7th Dec 2015 & Vide GSR 612 (E) dated 25th August 2014.  NOx standards in power plant issued by MOEF & CC vide GSR.662(E) dated 19th October 2020
		Orient Cement has taken necessary measures for reduction of $SO_2$ in power plant by installing a limestone dosing system with Coal. Whereas $SO_2$ in Cement plant has no issues and we are maintaining it well within the specified limit.  NOx emission: -Power plant is already complying to the stipulated standards of $450  \text{mg/Nm}^3$ , whereas Cement plant has installed SNCR System with an approximate cost of Rs.3 Crores, by which the reduction in NOx levels are achieved and the values are within the specified limit of 600 mg/Nm³.
6	The Cement industries will Control fugitive emissions from all the raw material and products storage and transfer points by Dec. 2003. However, the feasibility for the control of fugitive emissions from limestone and coal storage areas will be decided by the National Task Force (NTF). The NTF shall submit its recommendations within three months.	<ul> <li>Current status: To control fugitive emissions from limestone and coal storage yards, Orient cement will abide by the decision of NTF. However closed sheds are provided for limestone &amp; coal stockpiles in order to Control fugitive emissions.</li> <li>Additional 99 small bag filters are installed at various transfer points for controlling fugitive emissions.</li> <li>Water sprinkling arrangements have been carried out to reduce fugitive emission.</li> <li>Concrete roads are developed inside the plant premises to reduce fugitive dust emissions during plying of vehicles.</li> </ul>
7	CPCB, NCBM, BIS and Oil refineries will jointly prepare the policy on use of petroleum coke as fuel in cement kiln by July 2003.	Orient Cement will abide by the policy on usage of petroleum coke as fuel in cement kiln, jointly prepared by CPCB, NCBM, BIS and Oil refineries.  M/s OCL has attained the permission for usage of Pet coke in cement kiln vide no PCB /277/HPI/2018/2023/1121 dated 03rd June 2023 & Valid till 30/06/2026.  Authorization number 332386: PCB ID-28067 dated 20.07.2022 valid till 30/06/2026.
8	After performance evaluation of various types of continuous monitoring equipment and feedback from industries and equipment manufacturers, NTF will decide feasible unit-operations / sections for installation of continuous monitoring equipment. The industry will install the continuous monitoring systems (CMS) by	<b>Current status:</b> M/s. Orient Cement has already installed five numbers of online continuous Monitoring systems at all major stacks and the data is connected to CPCB Server, New Delhi and KSPCB server, Bengaluru.

	December 2003.	
9	Tripping in kiln ESP to be minimized by July 2003 as per the recommendation of NTF	<b>Current status:</b> Orient Cement has installed 04 Bag House, in order to eradicate tripping. If required Orient Cement will take all the necessary measures further as recommended by NTF.
10	Industries will submit the target date to enhance the utilization of waste material by April 2003.	Current status: Orient Cement is utilizing 100 % of its Fly ash generated from Captive Power Plant during the period October-2023 to March-2024 for Manufacturing of Pozzolona Portland Cement.  In addition to this Orient cement is utilizing fly ash from other industries like RTPS, ADANI, NTPC, PARLI, JSW, STPP, KTPP, KHAMAM TPP etc.,  The report of the same is being submitted to KSPCB on quarterly basis. The recent report submitted is vide letter no Ref: OCL/ENV /2024-25/876 Date: 15/04/2024
11	NCBM will carry out feasibility study on hazardous waste utilization in cement kiln by December 2003.	Current status: In order to utilize hazardous waste in Cement Kiln, M/s.OCL has attained the authorisation for coprocessing of high calorific Hazardous & Other waste in cement kiln vide Authorization number 332386: PCB ID-28067 dated 20.07.2022 valid till 30/06/2026.
	φ.	The hazardous waste is being co-processed in the cement kiln and the detail of the co-processed waste is being submitted to KSPCB office on monthly basis.
12	Cement industry will carry out feasibility study and submit target dates to CPCB for co-generation of power by July 2003.	<b>Current status:</b> Captive Power Plant of consented capacity 45 MW for co-generation of power is installed in Orient cement from which the generated power is utilized in Cement plant for manufacturing of cement. In case of any Excess generation of Power, the power is exported to KPTCL.
xvii	All the commitments made to the public during the Public Hearing /Public Consultation meeting held on 18th July 2012 shall be satisfactorily implemented and a	The commitments made to the public during the Public Hearing /Public Consultation meeting held on 18th July, 2012 are being implemented and a separate budget for implementing the same has been allocated.
	separate budget for implementing the same shall be allocated and information submitted to the Ministry's Regional Office at Bangalore.	M/s Orient Cement Limited is carrying out the R & R activities in and around the villages of Cement plant on priority basis depending upon the requirement of villages in discussion with local administration, total commitment towards Corporate Social Responsibility is Rs. 7397.17 Lakhs. Out of the total commitment, we have spent Rs. Rs.5091.81954 Lakh as on March-2024 and out of which, Rs. 815.96468 Lakhs for the period October-2023 to March-2024 and we will spend the balance amount by September-2028.  The following commitments were made & are being fulfilled by M/s Orient Cement Ltd:
		S.N Commitments Remarks/Status

1	We purchase highly advanced and sophisticated machinery for establishing cement plant and pollution control equipment to comply with the world standards	OCL has adhered to its commitment & has Purchased highly advanced and sophisticated machinery for establishing cement plant and pollution control equipment (ESP, Bag Houses & Bag Filters) to comply with the world standards.
2	We also maintain & comply with the corporate social responsibility activities in and around the areas of the cement plant	M/s Orient Cement Limited is carrying out the R & R activities in and around the villages of Cement plant on priority basis depending upon the requirement of villages in discussion with local administration, total commitment towards Corporate Social Responsibility is Rs. 7397.17 Lakhs. Out of the total commitment, we have spent Rs.5091.81954 Lakh as on March-2024 and out of which, Rs. 815.96468 Lakhs for the period October-2023 to March-2024 and we will spend balance amount by September-2028.

S no	Expenses Booked	Amount
Q3		
1	Infrastructure development in the villages.	33,29,331
2	Education	1,93,25,250
3	Hygiene and sanitation	6,14,800
4	Health	47,09,768
5	Livelihood Promotion and Capability building	9,048
6	Programme administration monitoring and Evaluation	25,44,180
	Q3 Total	3,05,32,377
Q4		
1	Infrastructure development in the villages.	40,87,640
2	Education	4,11,82,458

	3	Hygiene	and sanitation	n	18	39,784	
	$\frac{3}{4}$		_ and builtene		_	32,10,23	31
	5		nme administr	ation		4,93,97	
		<del>-</del>	ing and Evalu			,, .	Ü
	$\Box$	momor	ing and Evalu	Q4 To	tal 5	,10,64,	001
		Q3 & Q4	Total	QTIO		,15,96,	
	3			4 OCI			400
	3	prefere nce to local resident	e to employment and other releval the detail of employment is a sident				obs,
		s for the		Group	)		
	Ш	employ	Particulars	Α	В	С	D
		ment and	Total No. of Employees	34	151	605	556
	H	other relevant	No of Kannadigas	23	123	605	556
		jobs. About	Non- Kannadigas	11	28	0	0
22		70 % of job will be	Percentage of Kannadigas	68%	81%	100 %	100 %
		reserve d for the local people.					
	4	We will provide quality educati on both kannad a & English	Quality educe nearby village provided. The one of the be region with co best infrastruaids includin	es & st ne scho st CBSI compet acture a g smar	aff is bool at o ol at o E Scho- ent tea and lat t class	neing ur camp ol in the aching s test tead es.	ous is e staff, ching
		medium to the children of the nearby villages	Initially, the swith classes are every year or respectively. 2023-24, class	from Ll ne class At pres ss X is b	KG to C s were sent ac being s	Class VI increas cademic tarted.	and sed year
		so that they can be deploye d in various jobs of the	The school is highly repute School in the Mandir. In to to school out from nearby	ed Insti name o tal 320 of whice	tution of DAV stude: ch 194	DAV Pu Orient nts adm	ıblic Gyan iitted

_		
	directly	
	or	
	indirectl	
	y.	
5	We will	As Committed M/s OCL has provided
	provide	CC Road & Drains with Approach Main
	good	Road at Several villages (Itaga village,
	roads,	Diggoan, Mogla & Maragol village).
	hospital	
	s for the	Presently OCL is operating with 10
	inhabita	Bedded HCF for staff, workers &
	nts of	Inhabitants of the surrounding villages.
	the	Company owned Ambulance facility is
	village.	already provided as and when required
	We will	for the inhabitants of the villages, who
	send	cannot come to the hospitals on their
	vehicles	own for getting medical aid facilities.
	/ambul	
	ances to	
	the	
	villages	
	and	
	villagers	
	who	
	cannot	
	come to	
	the	
	hospital	
	s, will be	
	brought	
	and	
	given	
	medical	
	aid	
	facilities	
6	We will	OCL is contributing to the socio-
	contrib	Economic development of the nearby
	ute to	villages in the following means.
	the	J
	socio-	Promoting Sports activities in
	Econom	Schools by providing quality sports
	ic	material.
	develop	2. Providing water Facility to
	ment of	surrounding villages during
	the	summer season by hiring tankers.
	nearby	
	villages.	3. Support to Physically Challenged
- 1	9	persons by providing need based

_	_	
		equipments.
		<ul> <li>4. Agricultural Activities Drip and Sprinkle Irrigation equipments are being provided so that the dependency on monsoons which are irregular be reduced.</li> <li>5. Distribution of Sewing machines to</li> </ul>
		needy participants.
7	We will also extend all coopera tion/ass istance to the social organiz ations/ NGOs for the develop ment of the	M/s. OCL is extending its full support / cooperation/assistance to the social organizations/NGO's for the development of the society.
0	Society	Placting aparations are carried out only
8	controll ed blasting to be done for minimiz ing vibratio ns and tremors	Blasting operations are carried out only during the daytime.  For ground vibration control we have adopted and implemented a method of Conventional blasting using high explosives and ANFO with use of millisecond delay/NONEL to prevent the fly rocks, noise and to reduce ground vibration.  Rock breaker is used instead of secondary blasting.
9	A detailed CSR activitie s were drawn includin g Educati on, infrastr ucture	M/s Orient Cement Limited is carrying out the R & R activities in and around the villages of Cement plant on priority basis depending upon the requirement of villages in discussion with local administration, total commitment towards Corporate Social Responsibility is Rs. 7397.17 Lakhs. Out of the total commitment, we have spent Rs.5091.81954 Lakh as on March-2024 and out of which, Rs. 815.96468 Lakhs for the period

10	sch s a oth act s a acc ng CS. act will tak up Pla on tree face & nea are ma n ade	R tivity Il be sen antati of es in ctory arby eas to aintai equat reen	OCL has taken up green belt development plan by planting approximately 3,24,528 saplings a March- 2024. The following species are being us for plantation: Pongemia, Badam, thaspesia, Sisha Piniya ,Acacia, Nee Tamarind, Honge trees, Eucalyptus Ashok, Peeple tree, Hercules fermo Gilmore tree, Subabul tree, Hatti tr Concorpus(Dubai Tree) Feltoform Bamboo, matti, alstonia, keshiasee				s as on used n, Neem, tus, mc, tree,
Year		Factory	keshiya- gauva, co	java, mar esalpinnia Surroun ding Plant Area(La bours colony,S taff Colony, Colony Road Side,Sch ool.Mai n Gate Front	ngo, kaal	jamun,	
2013- 2014- 2015- 2016-	15 16	25000 25000 30000 49000	- 1220 4780	Area) - -	25000 25000 31220 53780	50% 50% 70% 66%	12500 12500 21854 35700
2017- 2018- 2019- 2020- 2021-	18 19 20 21	21266 13631 10799 4862 3258	3159 3963 4279 6726 3871	15233 24446 13280 6875	24425 32827 39524 24868 14004	75% 80% 80% 72% 48%	18476 26261 31620 17905 6722
2022-		774 16182	2490 17480	13436 3671	16547	60% 42%	9928 15680

At least 5 % of the total cost of the project shall be earmarked towards the Enterprise Social Commitment based on Public Hearing Issues and item-wise details along with time bound action plan shall be prepared and submitted to the Ministry's Regional Office at Bangalore. Implementation of such program shall be ensured accordingly in a time bound manner. September-2028. The company shall provide housing for construction labour within the site with all necessary infrastructure facilities. and facilities such as fuel for cooking, mobile toilet safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project. **General Conditions** The project authorities must strictly Agreed. adhere to the stipulations made by State Pollution the Karnataka Control Board and the State Government. expansion Agreed. further modifications in the plant shall be carried out without prior approval

of the MOE&F

monitoring

established

emission

At least four ambient air quality

stations

direction as well as where maximum

ground level concentration of PM10,

SO2 and NOx are anticipated in

consultation with the SPCB. Data on

ambient air quality and stack

submitted to this Ministry including

its Regional Office at Bangalore and

the SPCB / CPCB once in six months.

the

be

in

shall

should

downward

regularly

5% of the total cost of the project is already earmarked towards the Enterprise Social Commitment and time bound action plan has already been prepared. The copy of the same is enclosed as **Annexure-1**.

M/s Orient Cement Limited is carrying out the R & R activities in and around the villages of Cement plant on priority basis depending upon the requirement of villages in discussion with local administration, total commitment towards Corporate Social Responsibility is Rs. 7397.17 Lakhs. Out of the total commitment, we have spent Rs. Rs.5091.81954 Lakh as on March-2024 and out of which, Rs. 815.96468 Lakhs for the period October-2023 to March-2024 and we will spend the balance amount by September-2028.

The company is providing housing for construction labour within the site with all necessary infrastructure and facilities.

All the stipulation made by KSPCB and the State Government are being strictly adhered.

No further expansion or modifications in the plant will be carried out without prior, approval of the MOEF.

Ambient air quality monitoring stations have been established in the specified directions and monitoring is being carried out regularly.

Data reports of the same are being submitted to SPCB/CPCB as per the consent condition.

Data reports of stack emission & ambient air monitoring report are being regularly submitted to KSPCB. The recently submitted report is vide our letter no: OCL/ENV /2024-25/875 dated 15/04/2024.

Ambient Air Quality Monitoring Levels in  $\mu g/m^3$  for the period **October-2023 to March-2024**.

2023-24	PM <sub>10</sub>	PM <sub>2.5</sub>	SO <sub>2</sub>	NOx	СО
Near Main Gate	72.87	24.10	12.30	12.85	0.75

	Near Coal Yard Near Dispatch Gate	68.53 73.07	21.97 22.78	12.45 12.83	13.10 12.63	0.75
	Gate		22.70	12.03	12.03	0.72
	Near CPP Plant	68.05	23.20	12.45	12.17	0.78
	Near CIT Hait	00.00	20120	12.10	12.11	0,,0
Industrial wastewater shall be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. The treated wastewater shall be utilized for plantation purpose.	wastewater is used The Avg effluent in period <b>October-20</b> mg/L, TSS 30.3 mg	properld for dust monitorin 023 to M g/L, Oil &	y treate suppress g data fr arch-20	ed in sion on l om <b>ETF</b> 24 is pf	ETP. haulage <b>Poutlet</b> H 8.0, B	Treated roads.  for the DD 31.3
The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (night-time).	hoods, silencers, engeneration are in p Workplace noise let to identify areas with the permeter of the permeter of the permeter of the permiss.  Average Ambient for the period of the p	nclosures place and evel surve ith high n tive action hissible d in high their ex ible limit Noise Le er Plant- ( lear Wat lear Wat lear Wat Noise Le ctober-2	ey is conditional control of the property ey is conditional condit	all the s maintai ducted of els.  aken if the stiputes are to noise March dB(A), Novoir- 65  itoring March-2  itoring	ources on ources on regulated he nois provide is con Report -2024 in Report 2024 in	ar basis e levels in the ed with ntrolled - Plant in Day al Yard- dB(A), - Plant Night
Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Near Main Gate- 66  Condition is noted Occupational heal year for the empl noise area.	.5 Leq dB d and cor lth checl oyees w	mplied.  k-up is corking in	carried n high o	out one	ce in a d high
	properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. The treated wastewater shall be utilized for plantation purpose.  The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (night-time).	properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. The treated wastewater shall be utilized for plantation purpose.  The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (night-time).  Workers employed proper PPE's and within the permiss  Average Ambient for the period Of Time is Near Powe 64.9 Leq dB(A), Near Main Gate-67  Average Ambient for the period Of Time is Near Powe 64.0 Leq dB(A), Near Main Gate-66  Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.  Health monitori	properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. The treated wastewater shall be utilized for plantation purpose.  The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (night-time).  Workplace noise level surve to identify areas with high more to identify areas with high more PPE's and their exwithin the permissible limit.  Average Ambient Noise Lefor the period October-2 Time is Near Power Plant-6 64.9 Leq dB(A), Near Wat Near Main Gate-67.8 Leq dB Average Ambient Noise Lefor the period October-2 Time is Near Power Plant-6 64.0 Leq dB(A), Near Wat Near Main Gate-66.5 Leq dB Coccupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.  Health monitoring wastewater is used for dust	properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. The treated wastewater shall be utilized for plantation purpose.  The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (night-time).  Workplace noise level survey is conditionate in place and properly workplace noise level survey is conditionated to identify areas with high noise level exceed the permissible limits. EP/Factories act.  Workers employed in high noise aproper PPE's and their exposure within the permissible limits.  Average Ambient Noise Level Monfor the period October-2023 to Time is Near Power Plant- 64.5 Leq 64.9 Leq dB(A), Near Water Reser Near Main Gate- 66.5 Leq dB(A).  Average Ambient Noise Level Monfor the period October-2023 to Time is Near Power Plant- 64.5 Leq 64.0 Leq dB(A), Near Water Reser Near Main Gate- 66.5 Leq dB(A).  Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.  Health monitoring & measure wastewater is used for dust suppress of mg/L, Cynide as CN-ND.  The Avg effluent monitoring data from period October-2023 to March-20 mg/L, Cynide as CN-ND.  All necessary noise control measures in period October-20 wastewater is used for dust suppress wastewater is used for dust suppress wastewater is used for dust suppress mg/L, Cynide as CN-ND.  All necessary noise control measures mg/L, Cynide as CN-ND.  Corrective/preventive actions are treation are in place and properly working in period October-2023 t	properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. The treated wastewater shall be utilized for plantation purpose.  The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (night-time).  Workplace noise level survey is conducted to identify areas with high noise levels.  Corrective/preventive actions are taken if the exceed the permissible limits as stip in the permissible limits.  Workers employed in high noise area are proper PPE's and their exposure to noise within the permissible limits.  Average Ambient Noise Level Monitoring for the period October-2023 to March-Time is Near Power Plant- 67.3 Leq dB(A).  Average Ambient Noise Level Monitoring for the period October-2023 to March-Time is Near Power Plant- 67.3 Leq dB(A).  Average Ambient Noise Level Monitoring for the period October-2023 to March-Time is Near Power Plant- 64.5 Leq dB(A).  Average Ambient Noise Level Monitoring for the period October-2023 to March-Time is Near Power Plant- 64.5 Leq dB(A).  Average Ambient Noise Level Monitoring for the period October-2023 to March-Time is Near Power Plant- 64.5 Leq dB(A).  Average Ambient Noise Level Monitoring for the period October-2023 to March-Time is Near Power Plant- 64.5 Leq dB(A).  Average Ambient Noise Level Monitoring for the period October-2023 to March-Time is Near Power Plant- 64.5 Leq dB(A).  Average Ambient Noise Level Monitoring for the period October-2023 to March-Time is Near Power Plant- 64.5 Leq dB(A).  Average Ambient Noise Level Monitoring for the period October-2023 to March-Time is Near Power Plant- 64.5 Leq dB(A).  Action of the period October-2023 to March-Time is Near Power P	properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. The treated wastewater shall be utilized for plantation purpose.  The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (night-time).  Workplace noise level survey is conducted on regult to identify areas with high noise levels.  Workplace noise level survey is conducted on regult to identify areas with high noise levels.  Workplace noise level survey is conducted on regult to identify areas with high noise levels.  Workplace noise level survey is conducted on regult to identify areas with high noise area are provide proper PPE's and their exposure to noise is conwithin the permissible limits.  Average Ambient Noise Level Monitoring Report for the period October-2023 to March-2024 to the period October-2023 to

- Around 101 no's of Eye Examination for the Drivers, Locomotive operators completed.
   Medical examination for Food Handlers of canteen workers carried out in the month of
  - check-up has been carried out.3. Preplacement medical Examination for employees, workmen has carried out for 163

no.s.

OCT 2023 to MAR 2024. Total 40- employee's

4. Around 1238 no.s of Pre-Medical examination has been carried out for workmen ,contract workmen-163members.(project-1075 members)

The company shall develop rain water harvesting structures to harvest the rain water for utilization in the lean season besides recharging the ground water table.

viii

A water reservoir of capacity 5, 60, 000 Cubic meters has been developed to harvest the rainwater for utilization in the lean season besides recharging the ground water table.

The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP report. Further, the company must undertake socio-economic activities development in the surrounding villages like community development programmes, educational programmes, drinking supply and health care etc.

The company has undertaken various schemes aimed at community development and village upliftment in the project area.

The environmental protection measures & safeguard as enhanced in the EIA/EMP such as green belt development, monitoring of AAQ, installation of pollution control Equipment, Rainwater harvesting conservation of Flora and Fauna, GHG mitigation (like using fly ash, hazardous waste) etc. are being complied.

**Environmental Expenditure as on 30.04.2024** 

ASSET DESCRIPTION	Amount	Amount in Lakh
DUST SUPRESSION SYSTEM	43,58,474	43.58
BAG FILTER & ESP FOR STACKS	33,54,39,089	3,354.39
CPP - RCC CHIMEY	2,87,14,293	287.14
WATER RESERVOIR	25,87,57,199	2,587.57
WATER TREATMENT PLANT	12,85,41,299	1,285.41
SEWAGE TREATMENT PLANT	7,28,00,825	728.01
ROAD & DRAIN	50,14,63,605	5,014.64
GREEN BELT DEVELOPMENT	53,48,720	53.49
FLY ASH SILO & HANDLING SYSTEM	12,89,16,613	1,289.17
EFFLUENT TREATMENT PLANT & DM PLANT IN CPP	3,60,66,506	360.67
CPP - ELECTROSTATIC PRECIPITATOR	10,77,18,110	1,077.18
CPP ASH HANDLING SYSTEM	3,98,25,799	398.26
COMPLETE BURNER ASSEMBLY	1,17,15,390	117.15
AMBIENT AIR QUALITY MONITORING	2,20,13,783	220.14
SNCR FOR NOX REDUCTION	3,03,21,259	303,21
AMMONIA SLIP SENSOR STACK APPLICATION	17,80,000	17.80
MEDIA CONVERT - LIQUID AFR SYSTEM	2,54,471	2,54
NEUTRON SURVEY METER	4,25,000	4.25
UT PUMP	13,03,410	13.03
WASTE SEGREGATION YARD	4,55,406	4.55
SHREDDER FOR AGRO WASTE AFR	3,47,913	3.48
BUCKET ELEV, FEEDING ARRG & SHED FOR AGRO	18,89,931	18.89931
RAIN WATER HARVESTING	12,03,438	12.03438
COLONY LADIES TOILETS	2,12,400	2.12400
TRUCK PARKING YARD	5,60,08,531	560,08531

Retrofit Emission Control Device For 600 Kva Dg Se	13,39,000.00	13.39000
Retrofit Emission Control Device For 500 Kva Dg Se	26,52,575.00	26.52575
Piaggio Apee - FX Electric 3Wheeler	3,87,450.00	3.87450
Spraying Machine Battery Operated Agri Mart	4,375.00	0.04375
Weather Monitoring Station Water Can Cleaning Machine	1,35,000.00	1.350
Vane Anemometer - Da400	73,990.00 1,52,400.00	1.5240
Fly Ash Rake Unloading System Silo	5,20,80,198.82	0.7399000
Load Centre Fly Ash Rake Unloading System	3,61,52,813.43	361.5281343 520.8019882
Fly Ash Rake Unloading System	21,58,14,297.24	2,158.142972
AFR-RDF Feeding System For PH Calciner	2,26,66,349.11	226.6634911
Hero Electric Bike KA32 (Electrical)	95,470.00	0.95470
Hero Electric Bike KA32 (CPP)	95,470.00	0.95470
Hero Electric Bike KA32 HC3755 (Dispatch)	95,470.00	0.95470
Hero Electric Bike KA32 HC3758 (QC)	95,470.00	0.95470
Toilets Construction @ Worker Colony	18,10,434.59	18.10435
Covering Shed Rice Husk- Plastic Waste Phase - I	1,64,42,266.59	164.4226659
ELECTRIC BIKE-KA32 HB1976 (IT DEPT)	83,190	0.83190
BUND OF SMTR HIGHT MINES BOUNDRY	6,66,580	6.66580
LADIES TOILETS CPP	2,49,035	2.49035
LADIES TOILETS STORES	2,49,034	2.49034
CHEMICAL STORAGE ROOM - CPP	8,94,521.40	8.9452140
SUBMERSIBLE PUMP 100HP/750KW HERO ECO FRIENDLY ELECTRIC BIKE	89,890	0.89890

M/s. OCL is contributing to the socio-Economic development of the nearby villages in the following means.

- 1. Promoting Sports activities in Schools by providing quality sports material.
- 2. Providing water Facility to surrounding villages during summer season by hiring tankers.
- 3. Support to Physically Challenged persons by providing need based equipments.
- 4. Agricultural Activities like Drip and Sprinkle Irrigation equipments are being provided, so that the dependency on monsoons which are irregular be reduced.
- 5. Distribution of Sewing machines to needy participants.

S no	Expenses Booked	Amount
Q3		
1	Infrastructure development in the villages.	33,29,331
2	Education	1,93,25,250
3	Hygiene and sanitation	6,14,800
4	Health	47,09,768
5	Livelihood Promotion and Capability building	9,048
6	Programme administration monitoring and Evaluation	25,44,180
	Q3 Total	3,05,32,377
Q4		
1	Infrastructure development in the	40,87,640

	villages.	
2	Education	4,11,82,458
3	Hygiene and sanitation	89,784
4	Health	32,10,231
5	Programme administration monitoring and Evaluation	24,93,978
	Q4 Total	5,10,64,091
	Q3 & Q4 Total	8,15,96,468

Requisite funds shall be earmarked towards capital cost and recurring cost/annum for environment pollution control measures to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government. An implementation schedule for implementing all the conditions stipulated herein shall be submitted to

The Regional Office of the Ministry at Bangalore. The funds so provided shall not be diverted for any other purpose.

Statement of expenditure on Environment Management is being submitted at the end of financial year in **Form-V**.

The funds so provided will not be diverted for any other purpose.

Environmental Expenditure as On 30.04.2024

ASSET DESCRIPTION	Amount	Amount in Lak
DUST SUPRESSION SYSTEM	43,58,474	43.58
BAG FILTER & ESP FOR STACKS	33,54,39,089	3,354.39
CPP - RCC CHIMEY	2,87,14,293	287.14
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SEWAGE TREATMENT PLANT	7,28,00,825	728.01
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CPP ASH HANDLING SYSTEM	3,98,25,799	398.26
COMPLETE BURNER ASSEMBLY	1,17,15,390	117.15
AMBIENT AIR QUALITY MONITORING	2,20,13,783	220.14
SNCR FOR NOX REDUCTION	3,03,21,259	303.21
AMMONIA SLIP SENSOR STACK APPLICATION	17,80,000	17.80
MEDIA CONVERT - LIQUID AFR SYSTEM	2,54,471	2.54
NEUTRON SURVEY METER	4,25,000	4.25
UT PUMP	13,03,410	13.03
WASTE SEGREGATION YARD	4,55,406	4.55
SHREDDER FOR AGRO WASTE AFR	3,47,913	3.48
BUCKET ELEV.FEEDING ARRG & SHED FOR AGRO	18,89,931	18.89931
RAIN WATER HARVESTING	12,03,438	12.03438
OLONY LADIES TOILETS	2,12,400	2.12400
FRUCK PARKING YARD	5,60,08,531	560.08531
SUBMERSIBLE PUMP 100HP/750KW	17,52,250	17.52250
HERO ECO FRIENDLY ELECTRIC BIKE	89,890	0.89890
CHEMICAL STORAGE ROOM - CPP	8,94,521,40	8.9452140
ADIES TOILETS STORES	2,49,034	2.49034
ADIES TOILETS STOKES	2,49,035	2.49035
BUND OF SMTR HIGHT MINES BOUNDRY	6,66,580	6.66580
ELECTRIC BIKE-KA32 HB1976 (IT DEPT)	83,190	0.83190
Covering Shed Rice Husk- Plastic Waste Phase - I	1,64,42,266.59	164.4226659
	18.10,434.59	18.10435
Toilets Construction @ Worker Colony		0.95470
fero Electric Bike KA32 HC375B (QC)	95,470.00 95,470.00	0.95470
fero Electric Bike KA32 HC3755 (Dispatch)		
lero Electric Bike KA32 (CPP)	95,470.00	0.95470
lero Electric Bike KA32 (Electrical)	95,470.00	0.95470
AFR-RDF Feeding System For PH Calciner	2,26,66,349.11	226.6634911
ly Ash Rake Unloading System	21,58,14,297.24	2,158.142972
oad Centre Fly Ash Rake Unloading System	3,61,52,813.43	361.5281343
ly Ash Rake Unloading System Silo	5,20,80,198.82	520.8019882
ane Anemometer - Da400	73,990.00	0.7399000
Veather Monitoring Station	1,52,400.00	1.5240
Vater Can Cleaning Machine	1,35,000.00	1.350
praying Machine Battery Operated Agri Mart	4,375.00	0.04375
iaggio Apee - FX Electric 3 Wheeler	3,87,450.00	3.87450
etrofit Emission Control Device For 500 Kva Dg Se	26,52,575.00	26.52575
etrofit Emission Control Device For 600 Kva Dg Se	13,39,000.00	13.39000
lero Electric Bike - Ka33 Ed8656	1,20,000.00	1.20000
fero Electric Bike - Ka33 Ed8657	1,20,000.00	1.20000
fero Electric Bike - Ka33 Ed8655	1,20,000.00	1.20000
Total	2,12,82,59,824.79	21,282.60

x A copy of clearance letter shall be sent by the proponent to concern Panchayat, Zila Parishad/Municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestion / representations, if any, were received while processing the proposal. The clearance letter shall also be put on the web site of the company by the proponent.

The copy of Environment Clearance has been sent to concern as desired.

Environment Clearance letter also updated in company website.

The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the MOEF at Bangalore. The respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; PM<sub>10</sub>, SO<sub>2</sub>, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.

Condition is noted and will be complied.

Six monthly compliance reports in respect of post Environment Clearance are being submitted timely in hard copies & Soft Copy to the concerned regulatory authorities.

Soft Copy of all EC compliance report of Plant for the September-2023 period April-2023 to uploaded in PARIVESH portal dated 14-12-2023 was sent via mail dated 01-12-2023 06:53 PM & hard letter copy was submitted vide our OCL/ENV/President-Manufacturing/2023-24/807 dated 01/12/2023. Copies of these reports as well as the annual environment statement as submitted to the KSPCB, are being uploaded in our company website for public viewing in compliance to the Ministry circular dated 30.06.2009

The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by email) to the regional office of the MOEF, the respective zonal office of CPCB and the SPCB. The regional office of this Ministry at Bangalore /CPCB / SPCB shall monitor the stipulated conditions.

Six monthly compliance reports in respect of post Environment Clearance are being submitted timely in hard copies & Soft Copy to the concerned regulatory authorities.

Soft Copy of all EC compliance report of Plant for the period April-2023 to September-2023 was uploaded in PARIVESH portal dated 14-12-2023 was sent via mail dated 01-12-2023 06:53 PM & hard copy was submitted vide our letter no OCL/ENV/President-Manufacturing/2023-24/807 dated 01/12/2023.

The environmental statement for each financial year ending 31st March in Form V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board prescribed under the environment (Protection). Rules, 1986, amended subsequently, shall also be put on the web site of the company The environmental statement for each financial year ending 31st March in Form V is being submitted to the concerned State Pollution Control Board.

Recent Environment statement for financial year 2022 - 2023 has been submitted to the concerned authorities Vide our letter no Ref: OCL/ENV/President (Manufacturing)/2023-24/740 dated 01/08/2023

	along with the status of as 11	
	along with the status of compliance of environmental conditions and shall also be sent to the respective Regional Office of the MOEF at	
xiv	Bangalore by E-mail.  The project proponent shall also Inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at Website of the Ministry of Environment and Forests at http://envfor.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, atleast in two local news papers that are widely circulated in the region of which one shall be in the Vernacular language of the locality concerned and copy of the same should be forwarded to the Regional office at Bangalore.	Complied.  The public was informed about the grant of environment clearance through and advertisement in the local newspaper on 17.03.2013 in Prajavani & Sanyukta Karnataka and in English newspaper on 18.03.2013 in Deccan Herald and clippings have been submitted to the regional office of the MoEF immediately after the grant of Environment Clearance.
xv	Project authorities shall inform the regional office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.	Date of financial closure and date of commencing land development work will be informed in due course to the regional office Bangalore & ministry.

Thanking You

Yours faithfully

Satyabrata Sharma President-Manufacturing & Unit Head

Your (Environment Clearance) application has been Submitted with following details		
Proposal No	IA/KA/IND/4371/2012	
Compliance ID	72288440	
Compliance Number(For Tracking)	EC/M/COMPLIANCE/72288440/2024	
Reporting Year	2023	
Reporting Period	01 Jun(01 Oct - 31 Mar)	
Submission Date	31-05-2024	
IRO Name	V Geroge Jenner	
IRO Email	tr025@ifs.nic.in	
State	KARNATAKA	
IRO Office Address	Integrated Regional Offices, Bengaluru	
Note:- SMS and E-Mail has been sent to V Geroge Jenner, KARNATAKA with Notification to Project Proponent.		